



Fremont Keamey
(402) 721-2800 308-238-4640

Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE	68620	Ship To:
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INVOICE # 15W00034891	12-08-22	CUSTOMER # C15725	PD CC \$2184.20	15	A	1	1
REFERENCE # 1529081	11-23-22	10	10	10			222527
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599		825.0			

RURAL CEDAR RAPIDS

TROUBLESHOOT FUEL SUPPLY/RETURN LINES
FOR LEAKS

COMPLAINT: FUEL LEAK.
CAUSE: FUEL CROSSOVER TUBE RUSTED AND LEAKING FUEL.
CORRECTION: INSPECTED MACHINE FOR LEAK. CLEANED THE DIRT OUT AROUND CROSSOVER TUBE AND FOUND A LEAK FROM A RUST SPOT. WOULD NEED TO REPLACE CROSSOVER TUBE.

TOTAL LABOR	SEG. 01	255.00 *
SEGMENT 01 TOTAL		255.00 T

REPLACE FUEL SUPPLY/RETURN LINES

COMPLAINT: FUEL LEAK ON MACHINE.
CAUSE: CROSSOVER TUBE RUSTED THROUGH CREATING A HOLE AND LEAKING FUEL.
RESULTANT DAMAGE: CROSSOVER TUBE NEEDS REPLACED.
CORRECTION: PUMPED TANKS OUT AND DRAINED THE REST. REMOVED CROSSOVER TUBE. CUT NEW HOSES TO LENGTH AND INSTALLED TUBE. FOUND THAT LEFT TANK NEEDED TO

1.5% per month (18% per annum) service charge on overdue accounts.
TERMS- Net Cash: Parts/Service/Rental due tenth of month following purchase.
Machine sales 10 days from date of invoice. Lease/Contract per agreement.

Please Pay
This Amount

CONT'D

PLEASE REMIT ALL PAYMENTS TO BUTLER MACHINERY COMPANY, BOX 9559, FARGO, ND 58106
FOR CREDIT INQUIRIES, PLEASE CALL (701) 232-0033 FAX (701) 298-1717

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INVOICE # 15W00034891	12-08-22	CUSTOMER # C15725	PD CC \$2184.20	15	A	1	2
REFERENCE # 1529081	11-23-22	10 10 10					222527
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				825.0	

SLIDE OUT TO GET IT TO FIT. UNBOLTED TANK AND SLIDE OUT. INSTALLED THE TUBE TO FRAME. MADE CONNECTION TO RIGHT TANK SLIDE IN LEFT TANK AND CONNECT. CONNECTED FUEL LINE. PUMPED FUEL BACK INTO TANKS. CHECKED FOR LEAKS.

1	AG422274	TUBE WLDMT-FUEL N	580.00	580.00
1	AG521775	HOSE-FUEL 1.50IDX1N	31.65	31.65
8	AG561218	CLAMP 1.31-2.25 HOS	.69	5.52

TOTAL PARTS	SEG. 02	617.17 *
TOTAL LABOR	SEG. 02	425.00 *
SEGMENT 02 TOTAL		1042.17 T

TRAVEL TO/FROM MACHINE

1.00	SERVICE CALL Z5	425.00
1.00	SERVICE CALL Z5	425.00

TOTAL MISC CHGS	SEG. 9A	850.00 *
SEGMENT 9A TOTAL		850.00 T

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INVOICE # 15W00034891	12-08-22	CUSTOMER # C15725	PD CC \$2184.20	15	A	1	3
REFERENCE # 1529081	11-23-22	10	10	10			222527
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HANDLING CHARGE 37.03 T

* * * C A S H * * *

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Please Pay This Amount 2184.20

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INVOICE # 15WO0031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	20
REFERENCE # 1527164	10-06-21	10	10	10			9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599		4661.0			

RESULTANT DAMAGE: OIL LEAKING EXTERNALLY.
CORRECTION: SPEED SENSORS WERE LEAKING OIL FROM THE HOUSING THAT THEY WERE IN. REMOVED SENSORS, AS ONE OF THEM WAS RECESSED AND WAS DIFFICULT TO GET IN AND OUT. PULLED SENSORS, REPLACED WITH PROPER O-RING AND SEALING RING. CLEANED OUT BORE OF TRANNY AND REINSTALLED.

TOTAL LABOR SEG. 32 520.00 *
SEGMENT 32 TOTAL 520.00 T

REPAIR HYDRAULIC HOSES/LINES WITH HYDRAULIC PUMP(S)

FOR REMOVAL AND REPAIR OF SUMP LINE ON TRANNY

COMPLAINT: FOUND A LEAK ON THE INLET AND OUTLET OF THE CHARGE PUMP ON TRANNY AND SUMP LINE TO PUMP. CAUSE: O-RINGS HARD AND BRITTLE AND SUMP LINE NOT SEATING FULLY INTO COMPRESSION FITTING, DUE TO WEAR.

RESULTANT DAMAGE: EXTERNALLY LEAKING OIL. CORRECTION: HAD TO REMOVE SUMP LINE FROM TRANNY AND COULD NOT GET REMOVED, AS LINE WAS EXTREMELY RUSTED AND SIEZED ON THERE. HAD TO USE SLIGHT HEAT

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INVOICE # 15W00031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	19
REFERENCE # 1527164	10-06-21	10	10	10			9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599					4661.0

SEGMENT 28 TOTAL 208.00 T

WASH MACHINE
 AFTERTREATMENT

WASH OFF OIL MESS OF MACHINE AFTER WORK DONE

COMPLAINT: MACHINE HAD OIL SPILLED ALL OVER IT.
 CAUSE: FROM REPAIRS DONE.
 RESULTANT DAMAGE: OILY MESS ON MACHINE.
 CORRECTION: TOOK MACHINE OUTSIDE, POWER WASHED OFF
 ENTIRE MACHINE, AFTER REPAIRS WERE DONE. WASHED
 OFF WITH HOT WATER.

TOTAL LABOR SEG. 30 222.60 *
 SEGMENT 30 TOTAL 222.60 T

REPLACE GASKET/RESEAL TRANSMISSION SPEED SENSOR
 SET (ALL)

COMPLAINT: TRANNY HAS OIL LEAKS, WANTED THEM
 FIXED.
 CAUSE: O-RINGS HARD AND BRITTLE.

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INVOICE #	11-23-21	CUSTOMER #	PAID CC \$10,695.35	15	A	1	18
15W00031724		C15725					
REFERENCE #	10-06-21	10	10	10			9614914
1527164							
MAKE	MODEL	SERIAL NUMBER					
TG	TG8103	B3040599				4661.0	

TOTAL MISC CHGS SEG. 26 9.78 *
SEGMENT 26 TOTAL 844.75 T

CALIBRATE TRANSMISSION

COMPLAINT: TRANSMISSION HAD LEAKS FIXED, OIL CHANGED, AND FILTER CHANGED. SPEED SENSORS REMOVED AND INSTALLED, NEEDED TO BE CALIBRATED. CAUSE: AFTER SENSORS AND OIL WAS CHANGED, NOTICED A VERY ROUGH SHIFT IN IT. NEEDED TO BE CALIBRATED. RESULTANT DAMAGE: ROUGH SHIFT, NEEDS NEW CALIBRATION AT LEAST ONCE A YEAR. CORRECTION: BACKED OUT MACHINE, LAYED CARDBOARD OVER COOL AIR INTAKE, PUT IN CALIBRATE MODE, AND LET IT GO THROUGH WARM UP STATE. DURING THIS TIME CHECKED FOR LEAKS ALL OVER ON TRANNY. NONE FOUND. MACHINE GOT TRANNY WARM ENOUGH AND STARTED CALIBRATION. WENT COMPLETELY THROUGH CALIBRATION. ONCE SHUT OFF MACHINE, STARTED CALLIBRATION FOR THE SECOND TIME, AS PER SPEC. COMPLETED SECOND CALIBRATION, TEST DROVE MACHINE, AND SHIFTED MUCH BETTER THIS TIME.

TOTAL LABOR SEG. 28 208.00 *

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REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

CAUSE: CHARGE PUMP O-RING WAS HARD AND BRITTLE AND WOULD NOT SEAL ANYMORE.
 RESULTANT DAMAGE: EXTERNAL LEAKAGE OF OIL.
 CORRECTION: FOUND LEAKY AREA THAT WAS ON THE CHARGE PUMP, REMOVED LADDER AND SYS PUMP SET ASIDE. REMOVED CHARGE PUMP LINES AND THEY CAME OFF EASIER. HAD TO DRAIN TRANNY OUT INTO A CLEAN BUCKET TO REUSE LATER, AS IT HAD NEW OIL IN IT. REMOVED CHARGE PUMP, SET ON THE TABLE DISASSEMBLED THE PUMP, AND FOUND ISSUE ON THE ORINGS. ONCE PUMP ARRIVED, HAD THE PARTS CLEANED UP, INSTALLED THE NEW O-RINGS, AND NEW SHAFT SEALS. REASSEMBLED THE PUMP, INSTALLED ON THE MACHINE, AND INSTALLED THE SYS PUMP BACK ON THE MACHINE. TORQUED HARDWARE TO SPEC. FILLED TRANNY BACK UP WITH OIL THAT WAS DRAINED, HAD TO ADD A GALLON TO IT TO MAKEUP. STARTED MACHINE, NO LEAKS FOUND. BACKED OUT SIDE TO WARMUP AND CALIBRATE TRANNY.

1	AG061132	KIT/SERVICE (72145N	365.55	365.55
1	79037107	OIL-PERM821XL GA S	27.42	27.42
		TOTAL PARTS	SEG. 26	392.97 *
		TOTAL LABOR	SEG. 26	442.00 *
1.00	15S046752A	FREIGHT		9.78

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CARRIER BEARING. WAS UNABLE TO REMOVE HARDWARE FROM CARRIER BEARING, HAD TO TORCH OFF. LOWERED SHAFT DOWN, HAD HARD TIME GETTING SHAFT TO SPIT. BUZZED OFF YOKE NUT AND REMOVED YOKE. INSTALLED PULLER ON BEARING TO GET OFF, HAD TO BEAT AND HEAT A LOT TO GET OFF OF THE SHAFT. THERE WAS A LOT OF RUST. INSTALLED NEW CARRIER BEARING ON SHAFT AND INSTALLED SPACER AND YOKE WITH NEW NUT FROM PARTS, TORQUED TO SPEC. INSTALLED FRONT DRIVESHAFT ONTO REAR ATTACHING U-JOINT. INSTALLED NEW HARDWARE ONTO CARRIER BEARING AND BOLTED IN PLACE.

1	AG059699	NUT/YOKE (421191)	N	28.41	28.41
2	AG550264	WASHER 0.50 LK ZN	S	.77	1.54
2	AG550353	WASHER 0.50 FL ZN	S	1.22	2.44
1	AG700312	HANGER/BEARING	S	186.37	186.37
2	353724X1	BOLT	S	1.17	2.34
2	704031	NUT/1/2-13	S	.82	1.64
TOTAL PARTS				SEG. 22	222.74 *
TOTAL LABOR				SEG. 22	507.00 *
SEGMENT 22 TOTAL					729.74 T

ROAD TEST MACHINE

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REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

FLOOR CHAIN IN INSERT, AS CHAIN WOULD NOT TENSION UP PROPERLY. CHAIN WAS VERY RUSTY. RAN CHAIN FOR 30 MIN., OILING ALONG THE WAY AND GREASING SHAFTS. ADJUSTED TENSION TO SPEC. AND CLEANED OUT BUILDUP FERTILIZER FROM UNDER SIDE. THEN SET INSERT BIN BACK INTO MAIN BOX AND BOLTED BACK INTO PLACE INSTALLING BIN EXTENSIONS AND CAMERAS, HYDRAULIC LINES AND CODER. WOULD RUN AGAIN VIA THE MACHINE FOR FINAL TEST .

TOTAL LABOR SEG. 20 1053.00 *
SEGMENT 20 TOTAL 1053.00 T

REPLACE DRIVE SHAFT
CARRIER

TALKED TO CUST ON PHONE SUGGESTED CHANGING HE AGREED.

COMPLAINT: DURING OTHER REPAIRS FOUND CARRIER BEARING WAS GOING EAD.
CAUSE: FROM USE AND FERTILIZER CORROSION.
RESULTANT DAMAGE: RUSTY AND WORN.
CORRECTION: SUPPORTED DRIVESHAFT WITH TRANNY JACK AND REMOVED RETAINING BOLTS FROM U-JOINT AT

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COMPLAINT: CUSTOMER REQUESTED TO GREASE ENTIRE MACHINE AND GET READY FOR SEASON.
CAUSE: NOT GREASED YET.
RESULTANT DAMAGE: BEARINGS AND JOINTS WERE DRY.
CORRECTION: USED HAND GREASE GUN TO GO AROUND ENTIRE MACHINE GREASING BRAKES, STEERING, WHEEL BEARINGS, AND CONVEYOR BEARINGS

TOTAL LABOR SEG. 18 65.00 *
SEGMENT 18 TOTAL 65.00 T

ADJUST CONVEYOR CHAIN

SET (ALL)

COMPLAINT: CUSTOMER STATED THAT CHAINS NEEDED TENSIONING, BACK ONE SLIPPING.
CAUSE: LOOSE CHAINS.
RESULTANT DAMAGE: SLIPPING CHAIN OVER SPROCKETS.
CORRECTION: TENSIONED UP FRONT CHAIN OR MAIN BIN TO SPEC. HAD TO REMOVE INSERT (BACK BIN) FROM MACHINE TO TENSION UP CHAIN. REMOVED HARDWARE AND BIN EXTENSION, REMOVED HYDRAULIC LINES TO MOTOR, RATE ENCODER, AND CAMERAS. USED OVER HEAD CRANE TO LIFT UP AND REMOVED INSERT BIN AND SET ON FLOOR. USED EXTERNAL HYDRAULIC POWER SOURCE TO OPERATE

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REFERENCE # 1527164	10-06-21	10	10	10			9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599		4661.0			

1.00	15S046536	FOAM INSUALATION	14.23
		TOTAL MISC CHGS	SEG. 12 14.23 *
		SEGMENT 12 TOTAL	632.89 T

CLEAN ENGINE COOLING SYSTEM

COMPLAINT: ENGINE WAS STILL OVERHEATING AT TIMES.
 CAUSE: FOUND COOLING PACKAGE WAS FULL OF CORNSTALK
 DEBRIS FROM RUNNING IN THE FIELD.
 RESULTANT DAMAGE: PLUGGED RADIATOR AND COOLING
 PACKAGE PREVENTING AIR PASSING THROUGH.
 CORRECTION: BACKED OUTSIDE AND USED AIR WAND TO
 BLOW OUT COOLING PACKAGE, HYDRAULIC COOLER AIR TO
 AIR, A/C, AND RADIATOR. USED GARDEN HOSE TO SOAK
 ENTIRE COOLING PACKAGE. LET SIT WHILE DOING OTHER
 THINGS THEN REVISITED WITH AIR WAND. DID THIS
 SEVERAL TIMES. USED PRESSURE WASHER TO HIT IT
 AGAIN, GOT DIRT AND DEBRIS EVERY TIME.

TOTAL LABOR	SEG. 14	328.60 *
SEGMENT 14 TOTAL		328.60 T

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REFERENCE # 1527164	DATE 10-06-21	10	10	10			9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

CAUSE: MISSING FOAM SEALANT AND RUSTED OUT BOTTOM COVER OF COOLING PACKAGE.
 RESULTANT DAMAGE: ALLOWING DIRT AND DEBRIS TO GET SUCKED INTO COOLING PACKAGE.
 CORRECTION: REMOVED FRONT COVER OF COOLING PACKAGE AND FOUND MISSING FOAM, FOR SEALING OFF FRONT SIDE OF COOLING PACKAGE, SO IT DIDN'T SUCK IN DEBRIS AND DIRT. REPLACED THE FOAM, SEALING TAPE, AND ALSO REPLACED THE SILICONE SEALANT. THIS SEALED UP SMALL CRACKS AND GAPS TO PREVENT DIRT IN, SO UNIT COULD ONLY SUCK AIR FROM THE TOP SIDE OF MACHINE THAT HAD CLEAN AIR. ALSO FOUND BOTTOM STEEL COVER PIECE WAS RUSTED OUT FROM YEARS OF FERTILIZER. REPLACED STEEL COVER AND ADDED FOAM SEALANT INSTALLED BEHIND FRONT COVER. FRONT COVER HARDWARE WAS STRIPPED OUT ON 2 OF THE BOLTS, HAD TO TAP OUT TO NEXT BIGGER SIZE.

1	AG129187	PIPE SEALANT-POLY S	41.32	41.32
1	AG421032	ENCLOSURE-RADIATOR	99.57	99.57
1	AG517821	INSL SELF ADH 0.50N	8.11	8.11
1	AG520531	INSL-FOAM, 1.50X2.N	52.68	52.68
1	AG561192	TEE 0.50MO-R X 0.5N	13.98	13.98
		TOTAL PARTS	SEG. 12	215.66 *
		TOTAL LABOR	SEG. 12	403.00 *

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FIGURE OUT WHAT WAS CAUSING IT.
 CAUSE: FOUND ENTIRE COOLING PACKAGE WAS FULL OF
 DIRT AND CORN LEAVES. WAS VERY PACKED IN THERE.
 RESULTANT DAMAGE: OVERHEATING ENGINE.
 CORRECTION: LAID CARDBOARD OVER COOL AIR SCREEN ON
 TOP AND DROVE MACHINE WITH A LOT OF SHIFTING.
 TRIED TO GET ENGINE TO OVER HEAT, AS WAS UNABLE
 SIMULATE WORKING IN THE FIELD WITH LOAD. COULD GET
 IT TO 206 DEGREES, BUT AS SOON A STOPPED, IT
 COOLED DOWN TO T STAT TEMP OF 196. REMOVED COVER
 BEHIND FRONT TIRE IN FRONT OF COOLING PACKAGE AND
 FOUND WAS FULL OF CORN LEAVES AND DIRT. CLEANED
 OUT AND FOUND LEAK WHERE FIELD DEBRIS WAS GETTING
 IN TO COOLING PACKAGE. WOULD DRIVE TO SEE IF
 PROBLEM WENT AWAY.

TOTAL LABOR SEG. 10 351.00 *
 SEGMENT 10 TOTAL 351.00 T

REPLACE COOLING PACKAGE
 SEAL

COMPLAINT: FOUND AREAS ON FRONT COVER BEHIND FRONT
 TIRE, THAT WERE ALLOWING DIRT AND DEBRIS TO GET
 SUCKED INTO COOLING PACKAGE.

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REPLACE FUEL LEVEL GAUGE

COMPLAINT: FUEL GAUGE DOES NOT WORK AND WANTS IT TO WORK.

CAUSE: BAD SENDING UNIT IN THE TANK.

RESULTANT DAMAGE: NOT A FUNCTIONAL FUEL GAUGE.

CORRECTION: PULLED WIRES OFF OF THE SENDING UNIT AND USED DVOM TO TEST V AT THE END. THERE WAS V THERE. TESTED FOR GOOD GROUND, THERE WAS. DID A BENCH TEST WITH NEW SENDING UNIT AND GAUGE STARTED WORKING PROPERLY. REMOVED OLD SENDING UNIT AND INSTALLED NEW SENDING UNIT. TESTED OPERATION AGAIN. ALL WORKED PROPERLY

1	AG519556	SENDING UNIT FUEL S	159.99	159.99
		TOTAL PARTS	SEG. 08	159.99 *
		TOTAL LABOR	SEG. 08	156.00 *
		SEGMENT 08 TOTAL		315.99 T

TROUBLESHOOT ENGINE
OVERHEATING COMPLAINT

COMPLAINT: ENGINE STILL OVERHEATING. NEEDED TO

1.5% per month (18% per annum) service charge on overdue accounts.

TERMS- Net Cash: Parts/Service/Rental due tenth of month following purchase.

Machine sales 10 days from date of invoice. Lease/Contract per agreement.

Please Pay
This Amount

CONT'D

PLEASE REMIT ALL PAYMENTS TO: BUTLER MACHINERY COMPANY, BOX 9559, FARGO, ND 58106
FOR CREDIT INQUIRIES, PLEASE CALL (701) 232-0033 FAX (701) 298-1717

INVOICE COPY



Fremont Kearney
(402) 721-2800 308-236-4640

Sold To:		Ship To:
DALLAS CHOAT 923 W PARK ST ALBION NE		68620

INVOICE # 15W00031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	7
REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

CORRECTION: REMOVED CORD, OHMED OUT CORD, AND FOUND TO BE GOOD OHMED OUT. HEATER FOUND TO BE FAILED. DRAINED COOLANT FROM RAD. AND ENGINE AND SAVED IN BUCKETS. REMOVED RETAINING NUT FOR HEATER, BUT WAS SIEZED AND GALLED THE THREADS. HAD DIFFICULT TIME GETTING HEATER OUT OF BLOCK, HAD TO USE LARGE CROWS FOOT AND WRENCH AND TURN LITTLE BY LITTLE TO GET OLD UNIT OUT. LOST A LITTLE BIT OF COOLANT DURING THIS PROCESS. CLEANED UP MESS, INSTALLED NEW BLOCK HEATER WITH NEVER SIEZE ON THREADS, AND TORQUED TO SPEC. FILLED ENGINE WITH COOLANT, CHECKED FOR LEAKS, AND NONE FOUND.

2	AF330C/F	50/50 GREEN AF	S	7.20	14.40
		TOTAL PARTS	SEG. 06		14.40 *
		TOTAL LABOR	SEG. 06		494.00 *
1.00	DZ102076	HEATER			202.25
1.00	AR50411	CORD			27.08
		TOTAL MISC CHGS	SEG. 06		229.33 *
		SEGMENT 06 TOTAL			737.73 T

1.5% per month (18% per annum) service charge on overdue accounts.
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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE 68620		Ship To:
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INVOICE # 15W00031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	6
REFERENCE # 1527164	10-06-21	10 10 10	9614914				
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599	4661.0				

PRESSURE SENSOR

COMPLAINT: ENG HAD A LEAK OUT OF THE OIL PRESSURE SENDING UNIT STILL WORKS JUST LEAKS OIL BADLY.
 CAUSE: OIL PRESSURE SENDING UNIT.
 RESULTANT DAMAGE: LEAKING OIL EXTERNALLY OF THE ENGINE.
 CORRECTION: REMOVED OLD SENDING UNIT FROM ENGINE AND INSTALLED NEW ONE. VERIFIED IT WORKED AND ENGINE AKNOWLEDGED OIL PRESSURE. CHECKED FOR LEAKS.

1	AG516873	SENDER 0.12 PRESS N	102.52	102.52
		TOTAL PARTS	SEG. 05	102.52 *
		TOTAL LABOR	SEG. 05	104.00 *
		SEGMENT 05 TOTAL		206.52 T

REFLACE ENGINE COOLANT HEATER

COMPLAINT: CUSTOMER WANTED ENGINE BLOCK HEATER WORKING.
 CAUSE: HEATER FAILED.
 RESULTANT DAMAGE: NO HEATER TO HEAT ENGINE BLOCK.

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Sold To:		Ship To:
DALLAS CHOAT 923 W PARK ST ALBION NE		68620

INVOICE # 15W00031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	5
REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

O-RING, AND REINSTALLED. REMOVED OTHER SPEED SENSOR, REPLACED BOTH O-RINGS, CLEANED SURFACE, AND REINSTALLED. REMOVED BOTH DRAIN PLUGS AND REPLACED O-RINGS. ADDED NEW OIL AND CHECKED FOR LEAKS, NONE FOUND. WILL DRIVE AND GET WARM TO SEE IF LEAKS SUBSIDED.

2	3D-2824	SEAL O RING	S	1.68	3.36
2	AG131719	O-RING	N	9.59	19.18
1	AG334096	O-RING-ARP226	N	11.36	11.36
4	AG522562	NUT	S	1.02	4.08
4	AG562048	BOLT/0.37-16NCX 1.S	S	.50	2.00
1	AG708608	GASKET	N	5.13	5.13
2	AG711883	O RING	N	4.08	8.16
2	AG714137	O RING	S	16.83	33.66
1	AG716881	O-RING ARP 120	N	10.05	10.05
4	70921235	O-RING	S	1.57	6.28
1	79037109	OIL-PERM821X 5GAL	S	123.34	123.34
TOTAL PARTS				SEG. 04	226.60 *
TOTAL LABOR				SEG. 04	832.00 *
SEGMENT 04 TOTAL					1058.60 T

REPLACE ENGINE OIL

1.5% per month (18% per annum) service charge on overdue accounts.
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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE		68620		Ship To:	
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INVOICE # 15WO0031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	4
REFERENCE # 1527164	10-06-21	10	10	10			9614914
MAKE TG	MODEL TGB103	SERIAL NUMBER 83040599		4661.0			

REPLACE GASKET/RESEAL TRANSMISSION FOR LEAKS

COMPLAINT: CUSTOMER WANTED LEAKS FROM TRANNY REPAIRED.

CAUSE: AGED, O-RINGS, HARD AND NOT FLEXABLE ANYMORE.

RESULTANT DAMAGE: LEAKY OIL FROM TRANNY.

CORRECTION: LOOKED OVER WHOLE TRANNY AFTER DRIVING TO GET MACHINE HOT. FOUND THAT EVERY POINT COMING OUT OF THE TRANNY HAD A LEAK EXCEPT THE INPUT AND OUTPUT SHAFTS. INSTALLED O-RINGS. DRAINED OIL FROM TRANNY TO GAIN ACCESS OF PORTS, REMOVED SYS PUMP FROM TRANNY, AND REMOVED CHARGE PUMP FROM TRANNY. REPLACED O-RINGS WITH NEW ON INLET AND OUTLET OF PUMP AS WELL AS PUMP FACE. HAD A VERY HARD TIME REMOVING THE SUMP LINE FROM THE PUMP DUE TO LOCATION OF IT BEHIND THE CAB POST MOUNT. HAD TO USE 3/4" DRIVE WITH 4' OF EXTENSION AND A CROWS FOOT. VERY RUSTY. ONCE REMOVED SUMP FROM TRANNY AND REPLACED O-RINGS THERE, REINSTALLED WITH NEW ORINGS. REMOVED REAR PLATE OF TRANNY AND REPLACED SEALING RING AND ALSO PLACED SILICONE ON THIS ONE. REINSTALLED. REMOVED DIPSTICK TUBE AND CLEANED UP RUSTY SURFACE AND REINSTALLED TUBE WITH NEW O-RING. REMOVED TRANNY SPEED SENSOR, REPLACED

1.5% per month (18% per annum) service charge on overdue accounts.

TERMS- Net Cash: Parts/Service/Rental due tenth of month following purchase.

Machine sales 10 days from date of invoice. Lease/Contract per agreement.

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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE		68620		Ship To:	
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INVOICE # 15W00031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	3
REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

2.00	15S046434A	BATTERY CABLE		20.92
		TOTAL MISC CHGS	SEG. 02	20.92 *
		SEGMENT 02 TOTAL		882.87 T

TROUBLESHOOT TRANSMISSION
FOR LEAKS

COMPLAINT: TRANNY HAS SEVERAL LEAKS AND WANTS THEM FIXED.
 CAUSE: O-RINGS HARD AND BRITTLE AND LINES WORN.
 RESULTANT DAMAGE: EXTERNALLY LEAKING OIL .
 CORRECTION: AFTER DRIVING MACHINE AND GETTING IT HOT, CRAWLED AROUND UNDER NEATH AND ON TOP AND LOOKED AT ALL THE AFFECTED AREAS THAT WERE LEAKING. FOUND SEVERAL LEAKS AROUND CHARGE PUMP. REAR COVER PLATE LEAKING, SUMP LINE LEAKING, SUMP PLUGS LEAKING, SPEED SENSORS LEAKING, AND SUMP HOUSING LEAKING.

TOTAL LABOR	SEG. 03	234.00 *
SEGMENT 03 TOTAL		234.00 T

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Sold To:		Ship To:	
DALLAS CHOAT 923 W PARK ST ALBION NE		68620	

INVOICE #	11-23-21	CUSTOMER #	PAID CC \$10,695.35	15	A	1	2
15WO0031724		C15725					
REFERENCE #	10-06-21	10	10	10			9614914
1527164							
MAKE	MODEL	SERIAL NUMBER					
TG	TG8103	83040599				4661.0	

TOTAL PARTS	SEG. 01	692.09 *
TOTAL LABOR	SEG. 01	481.00 *
SEGMENT 01 TOTAL		1173.09 T

REPLACE BATTERY CABLE

COMPLAINT: BATTERY CABLES ARE BAD AND BROKEN.
 CAUSE: AGE AND WEAR.
 RESULTANT DAMAGE: CRACKED BATT CLAMPS CORRODED END AT BREAKER.
 CORRECTION: REMOVED OLD CABLE FROM STARTER ALTERNATOR, BREAKER, AND POWER STUD. INSTALLED NEW CABLE WITH NEW LOOM ON IT. INSTALLED BACK ONTO ENGINE, TO STARTER, ALTERNATOR, BREAKER, AND STUD. SPRAYED BATTERY PROTECTOR ON CABLE ENDS.

1	AG236009	CABLE/BATTERY, NEGN	139.06	139.06
1	AG421000	CABLE/BATTERY, POSN	526.79	526.79
5	5-027	Wire Loom S	.22	1.10
TOTAL PARTS		SEG. 02	666.95 *	
TOTAL LABOR		SEG. 02	195.00 *	

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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE		68620	Ship To:
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INVOICE # 15W00031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	1
REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599				4661.0	

FREMONT

SERVICE MACHINE

COMPLAINT: CUSTOMER WANTED WHOLE MACHINE SERVICED TO BE READY FOR UPCOMING SEASON.
 CAUSE: USE AND SERVICE TIME DUE.
 RESULTANT DAMAGE: AGED SERVICE TIMELINE.
 CORRECTION: CHANGED ENGINE OIL AND FILTER PUT IN 8 GALLON OF 15W-40 OIL. CHANGED OUT FUEL FILTER BOTH BLED LINES AND FILTERS. REMOVED AIR FILTER, CHECKED CONDITION, AND BLEW OUT PRIMARY FILTER. CHANGED OUT CHASSIS RETURN HYDRAULIC FILTER AND ADDED 2 GALLON OF OIL TO RESERVIOR. IT WAS LOW, CHANGED HYDRAULIC FILTERS ON SYSTEM AND ADDED 9 GALLON OF 15W-40 OIL TO RESERVIOR AS IT WAS LOW. INSPECTED CONDITION OF CAB FILTERS OUTSIDE AND INSIDE. BLEW OUT OUTSIDE FILTERS AND REPLACED INSIDE FILTER.

17	ACP0022710-1	OIL-ENG, 15W-40 CJ S	16.19	275.23
2	AG704136	KIT FILTER S	38.42	76.84
1	AG716975	FILTER-WATER SEPARN	54.86	54.86
1	AG716976	FILTER, LUBE S	27.83	27.83
1	AG718573	HYD OIL FILTER S	90.72	90.72
1	556653D1	FILTER S	85.19	85.19
1	70208362	GASKET S	1.57	1.57
1	71367687	ELEMENT, FUEL/FILTES	25.01	25.01
2	79037107	OIL-PERM821XL GA S	27.42	54.84

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(402) 721-2800 308-236-4640

Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE 68620		Ship To:
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INVOICE # 15WO0031724	11-23-21	CUSTOMER # C15725	PAID CC \$10,695.35	15	A	1	21
REFERENCE # 1527164	10-06-21	10 10 10					9614914
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599					4661.0

AND A 3/4" BREAKER BAR, WITH CROWS FOOT TO FINALLY GET TO BUST LOOSE. REMOVED LINE AND FOUND COMPRESSION FITTING SEAT, WAS NOT SITTING INTO THE FITTING TO SEAL PROPERLY. USED GRINDER TO GRIND DOWN LINE TO ALLOW THE SEAT TO SIT PROPERLY IN FITTING ON BOTH ENDS. FOUND THE FITTINGS ON BOTH ENDS OF THE SUMP LINE WERE HARD AND BRITTLE, AS WELL AS THE PRESSURE FITTING OUT OF THE PUMP. WHILE PUMP WAS OUT, INSTALLED NEW MOUNTING FACE SEALING RINGS, AND REINSTALLED THE LINES AND PUMP. CHECKED FOR LEAKS IN THIS AREA, GOOD.

TOTAL LABOR SEG. 34 741.00 *
 SEGMENT 34 TOTAL 741.00 T

 * * * C A S H * * *

1.5% per month (18% per annum) service charge on overdue accounts.
TERMS- Net Cash: Parts/Service/Rental due tenth of month following purchase.
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Please Pay This Amount 10695.38

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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE		68620		Ship To:	
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INVOICE # 15W00029745	04-30-21	CUSTOMER # C15725	15 A 361 1 1			
REFERENCE # 1526054	04-05-21	10 10 10	9288104			
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599	565.0			

ALBION

TROUBLESHOOT ENGINE
OVERHEATING COMPLAINT

COMPLAINT: WARNING LIGHT WAS COMING ON FOR THE ENGINE COOLANT TEMPERATURE.
 CAUSE: RADIATOR PARTIALLY PLUGGED AND TEMPERATURE SENDER MAYBE FAULTY.
 RESULTANT DAMAGE: RADIATOR NEEDS CLEANED OUT AND TEMPERATURE SENDER NEEDS REPLACED.
 CORRECTION: THE WARNING LIGHT FOR THE TRANSMISSION OIL TEMPERATURE WAS COMING ON. ORDERED A SENDER FOR THE TRANSMISSION OIL TEMPERATURE AND TOOK TO THE MACHINE. CUSTOMER THEN SAID THAT IT WASN'T THE TRANSMISSION LIGHT, BUT IT WAS THE ENGINE COOLANT TEMPERATURE LIGHT THAT WAS COMING ON. CHECKED COOLANT LEVEL- OK. INSPECTED THE FAN AND ITS SHROUD- OK. CHECKED THE FAN BELT- NO SLIPPAGE. TEST DROVE THE MACHINE FOR 3 MILES- ENGINE COOLANT TEMP REACHED 185 DEGREES AND THE WARNING LIGHT NEVER CAME ON. TEMPED THE INLET AND OUTLET HOSES ON THE RADIATOR- INLET HOSE WAS 185 DEGREES AND THE OUTLET WAS 170 DEGREES. INSPECTED THE RADIATOR- FOUND IT WAS PARTIALLY PLUGGED WITH CORNSTALKS. BLEW THE CORNSTALKS OUT AND THEN WASHED THE RADIATOR OUT USING A GARDEN HOSE. TEST DROVE THE MACHINE AGAIN FOR 6 MILES. ENGINE ONLY REACHED 155 DEGREES. TEMPED THE RADIATOR HOSES-

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Sold To:		Ship To:	
DALLAS CHOAT 923 W PARK ST ALBION NE		68620	

INVOICE #	04-30-21	CUSTOMER #	15	A	361	1	2
15W00029745		015725					
REFERENCE #	04-05-21	10	10	10			9288104
1526054							
MAKE	MODEL	SERIAL NUMBER					
TG	TG8103	83040599	565.0				

INLET WAS AT 155 DEGREES AND THE OUTLET WAS AT 125 DEGREES. TALKED TO CUSTOMER- TOLD HIM THE RADIATOR IS NOW COOLING BETTER AFTER IT WAS CLEANED- WENT FROM 15 DEGREE DROP ACROSS THE RADIATOR TO 30 DEGREE DROP ACROSS THE RADIATOR. TOLD HIM THE COOLANT TEMPERATURE SENDER NEEDS TO BE REPLACED AND TRIED FIRST IF THE ENGINE COOLANT TEMPERATURE WARNING LIGHT COMES ON AGAIN. IF IT CONTINUES TO COME ON AFTER THE SENDER IS REPLACED, THEN THE COOLANT THERMOSTAT MAY NEED REPLACED, BUT WOULD LIKE HIM TEMP THE RADIATOR HOSES AND ENGINE HOSES AT THAT POINT- MAYBE ABLE TO VERIFY SINCE THE ISSUE SEEMS TO BE INTERMITTENT. CUSTOMER SAID TO ORDER THEM A COOLANT TEMP SENDER SO THEY COULD INSTALL IT IF THE ISSUE ACTED UP AGAIN. ORDERED A SENDER TO THE CUSTOMER'S ACCOUNT AND HAD IT SHIPPED TO THEM. CHECKED IN WITH CUSTOMER THE FOLLOWING WEEK- SAID THE ENGINE COOLANT TEMP WARNING LIGHT WAS STILL INTERMITTENTLY COMING ON WHILE THEY WERE RUNNING THE MACHINE THROUGH THE FIELD. THEY SAID THEY WOULD INSTALL THE NEW TEMP SENDER ALONG WITH REPLACING THE ENGINE THERMOSTAT. CHECKED IN WITH CUSTOMER THE FOLLOWING WEEK- SAID THE ENGINE HADN'T GOTTEN HOT SINCE THE TEMP SENDER AND THERMOSTAT WERE REPLACED. CONCLUDED THE SENDER AND/OR THERMOSTAT WAS FAULTY.

TOTAL LABOR SEG. 01 331.50 *

1.5% per month (18% per annum) service charge on overdue accounts.
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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE		68620		Ship To:	
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INVOICE # 15W00029745	04-30-21	CUSTOMER # C15725	15 A 361 1 3			
REFERENCE # 1526054	04-05-21	10 10 10	9288104			
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599	565.0			

SEGMENT 01 TOTAL 331.50 T

TROUBLESHOOT ENG OIL PRESSURE SENSOR

COMPLAINT: FOUND THE ENGINE OIL PSI READING WAS VERY LOW ON THE DASH- ONLY SHOWED 7 PSI AT AN IDLE AND 22 PSI AT FULL THROTTLE.

CAUSE: FAULTY ENGINE OIL PRESSURE SENSOR. RESULTANT DAMAGE: ENGINE OIL PRESSURE SENSOR NEEDS REPLACED.

CORRECTION: WENT TO THE MACHINE TO TROUBLESHOOT THE ENGINE COOLANT TEMPERATURE WARNING LIGHT. FOUND THE ENGINE OIL PRESSURE READOUT ON THE DASH WAS VERY LOW WHILE TROUBLESHOOTING THE ENGINE COOLANT TEMPERATURE ISSUE. DASHED ONLY SHOWED 7 PSI AT AN IDLE AND 22 PSI AT FULL THROTTLE. TALKED TO CUSTOMER- HE DECIDED HE WANTED IT LOOKED AT. REMOVED OIL GALLERY PLUG ON THE RIGHT SIDE OF THE ENGINE AND INSTALLED A PRESSURE HOSE AND GAUGE. STARTED THE MACHINE- GAUGE SHOWED 36 PSI AT IDLE AND 50 PSI AT FULL THROTTLE. CONCLUDED THE OIL SENDER WAS BAD. CUSTOMER SAID TO ORDERED THEM A NEW SENDER AND HAVE IT SHIPPED TO THEM SO THEY COULD INSTALL IT. ORDERED A NEW SENDER TO THE CUSTOMER'S ACCOUNT AND HAD IT SHIPPED TO THEM. REMOVED THE PRESSURE HOSE AND GAUGE- INSTALLED THE PLUG BACK IN THE OIL GALLERY PORT.

1.5% per month (18% per annum) service charge on overdue accounts.
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Sold To: DALLAS CHOAT 923 W PARK ST ALBION NE		68620	Ship To:	
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INVOICE # 15W00029745	04-30-21	CUSTOMER # C15725	15	A	361	1	4
REFERENCE # 1526054	04-05-21	10 10 10	9288104				
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599	565.0				

STARTED THE MACHINE- NO LEAKS.

1.00	15S043536	TOTAL LABOR	SEG. 03	234.00 *
		SENDER IN		16.69
		TOTAL MISC CHGS	SEG. 03	16.69 *
		SEGMENT 03 TOTAL		250.69 T

TRAVEL TO/FROM MACHINE

1.00		SERVICE CALL Z4		280.00
		TOTAL MISC CHGS	SEG. 9A	280.00 *
		SEGMENT 9A TOTAL		280.00 T

* * * C A S H * * *

1.5% per month (18% per annum) service charge on overdue accounts.
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 Machine sales 10 days from date of invoice. Lease/Contract per agreement.

Please Pay **862.19**
 This Amount

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Sold To: DALLAS CHOAT 923 W PART ST ALBION NE		68620	Ship To:	
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INVOICE # 15W00028767	12-31-20	CUSTOMER # C15725	15 A 361 1 1			
REFERENCE # 1525476	12-03-20	10 10 10	9106378			
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599	513.0			

REPAIR TRANSMISSION
 OVERHEATING COMPLAINT

COMPLAINT: TRANSMISSION OVERHEATS
 CAUSE: NEEDS TRANSMISSION COOLER BYPASS LINE
 INSTALLED DUE TO TRANSMISSION BEING REPLACED DUE
 TO THE LARGER DISPLACEMENT CHARGE PUMP. OIL FLOWS
 THROUGH COOLER TO FAST AND CANNOT COOL IT FAST
 ENOUGH.

CORRECTION: REMOVED THE LINES FROM TRANS COOLER.
 INSTALLED TEES AND BYPASS LINE. HOOKED UP RIGHT
 SIDE HOSE, THE LEFT HOSE WILL NOT GO ON DUE TO
 INTERFERENCE WITH ENGINE MOUNT. NEEDS A 45 OR 90
 FITTING. THE OTHER END OF HOSE HAS A 45 FITTING.
 REMOVED LINE AND FLIPPED AROUND. HOOKED TO COOLER
 FITTING AND CLEARED THE ENGINE MOUNT. HOOKED OTHER
 END TO TRANSMISSION. STARTED AND CHECKED FOR
 LEAKS. FOUND LEAK FROM HOSE ON TRANSMISSION, BUT
 IT IS TIGHT. REMOVED HOSE AND CHECKED ENDS AND
 THEY ARE OKAY. REINSTALLED HOSE AND CHECKED FOR
 LEAK, IT IS NOT LEAKING.

1	AG220601	HOSE ASM -6	28.00	N	48.42	48.42
2	AG562390	TEE 1.00FJIC SW X1N			42.93	85.86
2	AG562550	ADAPTOR/STR 1.00FJN			46.99	93.98

TOTAL PARTS SEG. 01 228.26 *

1.5% per month (18% per annum) service charge on overdue accounts.
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 Machine sales 10 days from date of invoice. Lease/Contract per agreement.

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Fremont Kearney
 (402) 721-2800 308-236-4640

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INVOICE # 15W00028767	12-31-20	CUSTOMER # C15725	15 A 361 1 2			
REFERENCE # 1525476	12-03-20	10 10 10	9106378			
MAKE TG	MODEL TG8103	SERIAL NUMBER 83040599	513.0			

TOTAL LABOR SEG. 01 294.00 *
 SEGMENT 01 TOTAL 522.26 T

TRAVEL TO/FROM MACHINE

1.00 SERVICE CALL Z4 280.00
 TOTAL MISC CHGS SEG. 9A 280.00 *
 SEGMENT 9A TOTAL 280.00 T

* * * C A S H * * *

1.5% per month (18% per annum) service charge on overdue accounts.
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Please Pay 802.26
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INVOICE # 15W00025551	01-29-20	CUSTOMER # C15725	15	A	361	1	1
REFERENCE # 1523621	12-13-19	10	10	10	8594131		
MAKE TG	MODEL 8103	SERIAL NUMBER 83040599	4029.0				

FREMONT

TROUBLESHOOT ENGINE & TRANSMISSION
 OVERHEATING COMPLAINT

COMPLAINT: ENGINE AND TRANNY ARE OVERHEATING
 CAUSE: EXCESSIVE DIRT AND FIELD DEBRIS IN RADIATOR
 COMPARTMENT AND SERP. BELT AND BELT TENSIONER
 CORRECTION: TEST DROVE OUT IN THE FIELD AND UP AND
 DOWN THE ROAD FOR OVER AN HOUR AND COULD NOT GET
 THE ENGINE TO OVERHEAT, DIDN'T HAVE ENOUGH OF A
 LOAD ON IT TO SIMULATE NORMAL FIELD CONDITIONS.
 FOUND EXCESSIVE AMOUNT OF DIRT AND FIELD DEBRIS IN
 THE RADIATOR FINS AND BETWEEN THE COOLERS AND
 COOLING COMPARTMENT. THE DEBRIS AND DIRT WAS FROM
 THE FRONT TIRE ENTERING FROM THE HOLES IN THE
 STEERING CYLINDER BOOTS THAT WERE TORN AND THE
 RUSTY METAL PANEL BEHIND THE TIRE.

TOTAL LABOR SEG. 02 347.20 *
 SEGMENT 02 TOTAL 347.20 T

REPAIR ENGINE & TRANSMISSION
 OVERHEATING COMPLAINT

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INVOICE # 15W00025551	01-29-20	CUSTOMER # C15725	15	A	361	1	2
REFERENCE # 1523621	12-13-19	10 10 10	8594131				
MAKE TG	MODEL 8103	SERIAL NUMBER 83040599	4029.0				

COMPLAINT: ENGINE AND TRANNY ARE OVERHEATING
 CAUSE: EXCESSIVE DIRT AND FIELD DEBRIS IN RADIATOR COMPARTMENT AND SERP. BELT AND BELT TENSIONER
 RESULTANT DAMAGE: OVERHEATING ENGINE AND TRANNY
 CORRECTION: REMOVED THE AIR TO AIR COOLER HOSES, THE A/C CONDENSER, THE AIR TO AIR COOLER. WASHED FOR OVER 30 MIN. ON BOTH OF THE COOLERS GETTING A LOT OF DIRT AND A LOT OF FIELD DEBRIS OUT. LET COOLERS SIT OVER NIGHT WITH WATER IN THE FINS AND THE NEXT MORNING POWER WASHED AGAIN FOR 30 MIN. GETTING MORE DIRT AND DEBRIS OUT. UNTIL WATER TURNED CLEAN. FILLED RADIATOR WITH WATER AND TESTED FOR LEAKS, NO LEAKS. ATTACHED AIR TO AIR COOLER AND INSTALLED RADIATOR PACKAGE INTO MACHINE REPLACING TOP RADIATOR HOSE AND CLAMPS AS THEY WERE AGED. REPLACED AIR TO AIR BOOTS DUE TO AGE AND CRACKS AS WELL AS CLAMPS. FILLED MACHINE WITH DRAINED COOLANT AND ADDED 2 GALLONS OF EXTRA COOLANT TO TOP OFF. INSTALLED HOOD, CHECKED FOR LEAKS AFTER DRIVING MACHINE AROUND AND GETTING ENGINE TO TEMP - FOUND NONE.

4	AG511528	HOSE 1 INCH	S	1.60	6.40
2	AG516516	HOSE 2.50	S	37.76	75.52
2	AG519410	PUMP HOSE REDUCER N		155.17	310.34
2	AG519643	HOSE CLAMP T BOLT S		15.10	30.20
2	AG561232	CLAMP 1.56-2.50 HOS		.67	1.34
4	AG561234	CLAMP 2.06-3.00 HOS		.97	3.88
1	AG725480	CAP/RADIATOR, 10PSS		13.60	13.60

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INVOICE # 15W00025551	01-29-20	CUSTOMER # C15725	15	A	361	1	3
REFERENCE # 1523621	12-13-19	10	10	10			8594131
MAKE TG	MODEL 8103	SERIAL NUMBER 83040599					4029.0

1	AG725518	BELT/FAN	S	59.28	59.28
2	AF3300/F	50/50 GREEN AF	S	6.66	13.32
		TOTAL PARTS	SEG. 04		513.88 *
		TOTAL LABOR	SEG. 04		2157.60 *
1.00	RE518097	TENSIONER			203.88
		TOTAL MISC CHGS	SEG. 04		203.88 *
		SEGMENT 04 TOTAL			2875.36 T

REPLACE STEERING CYLINDER
SEAL

COMPLAINT: FIELD DEBRIS IS GETTING INTO THE RADIATOR COOLING PACKAGE THROUGH STEERING CYL BOOTS THAT ARE TORN
CAUSE: TORN STEERING CYL BOOTS
CORRECTION: REMOVED STEERING CYLINDER, STEERING HOSES AND FITTINGS. REMOVED THE BOOTS FROM THE CYLINDERS WITH SOME STRUGGLE. INSTALLED THE NEW BOOTS, THE STEEL BOOT RETAINER RINGS AND INSTALLED THE HYDRAULIC FITTINGS AND HOSES BACK ONTO THE

1.5% per month (18% per annum) service charge on overdue accounts.
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Sold To:		Ship To:	
DALLAS CHOAT 923 W PART ST ALBION NE		68620	

INVOICE #	01-29-20	CUSTOMER #				
15W00025551		015725	15	A	361	1 4
REFERENCE #	12-13-19	10 10 10	8594131			
1523621						
MAKE	MODEL	SERIAL NUMBER				
TG	8103	83040599	4029.0			

CYLINDER. REPLACED THE RIGHT HAND TIE ROD BALL JOINT AS IT WAS SPINNING IN THE HOUSING. INSTALLED THE BALL JOINTS BACK INTO THE SOCKETS AND TORQUED TO SPEC. INSTALLED NEW COTTER PINS, INSTALLED THE COOLING CHAMBER COVER AFTER SEALLING UP WITH SILICONE WHERE THE HOLES WERE RUSTED IN.

1	1556218BR	MTO BAR-BLK	S	16.06	16.06
2	AG209519	BOOT/CYLINDER	S	72.77	145.54
2	375090X1	PIN	S	.45	.90
1	594625D1	BALL SOCKET	S	149.37	149.37
TOTAL PARTS				SEG. 06	311.87 *
TOTAL LABOR				SEG. 06	806.00 *
SEGMENT 06 TOTAL					1117.87 T

 * * * C A S H * * *

1.5% per month (18% per annum) service charge on overdue accounts.
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Please Pay 4340.43
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