



LAMAR

505 W. 12th Street
Lamar, MO 64759
(417) 660-7000

HARRISONVILLE

30211 S. East Outer Road
Harrisonville, MO 64701
(816) 884-2551

NEVADA

2900 N. Osage Blvd
Nevada, MO 64772
(417) 667-9180

IOLA

2795 N. State Street
Iola, KS 66749
(620) 365-2341

CAMERON

809 W Grand Ave.
Cameron, MO 64429
(816) 632-7277

www.heartlandtractor.com

Ship to: IN STORE PICKUP

Invoice to: ROGER DRAEGER
7636 NE BETHLEHAM RD
GALENA, KS
GALENA KS 66739

Branch		
Lamar		*REPRINT*
Date	Time	Page
01/25/22	19:02:15 (B)	01
Account No.	Phone No.	Invoice No.
DRAEG001	6203892300	L08025
Ship Via	Purchase Order	
Sales Tax License No.	Federal Exemption No.	
	Salesperson	
	524	

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
L006749	TRACTOR STX375	5480	JEE0105856		

AFTER HOURS EMERGENCY SERVICE NUMBER IN SEASON IS 417-214-8199, AFTER HOURS PARTS NUMBER IS 417-214-1269

SEGMENT# 1 C 286 NA 12/01/21 12/01/21
wont move
Transmission issues wont move 5480 eng hrs.
Test drove machine and found when shifted into 5th, 7th,9th, 11th the trans would default to neutral and a code dealing with shaft speed sensor would appear. Machine would not shift past 13th. Inspected speed sensors and swapped output speed sensor with a different one with no change. Inspected wiring harness and found it ok. Tested shift solenoids 4R, 5F and 2F, found them in proper range. Swapped 4R solenoid and test drove with same result. Calibrated trans and still no 5th gear. Installed pressure gauges to master clutch and 4R clutch. Test drove and found clutch pressure at 260 psi within range. When shifted into 5th pressure in 4R would build and hold at 260 psi but trans would default to neutral. Brought machine into shop and drained trans oil. Using a magnet i searched bottom of trans for foreign material and found small pieces of metal teeth, possibly inner clutch plate teeth. Suspect problem is in 4R clutch pack. Began process of removing trans. Evac'd 3.4 lbs of freon from A/c system. Disconnected wiring harness's from cab. Disconnected steering and brake lines from cab. Removed cab trim and cab mounts. Installed cab lifting tool and removed cab from machine. Disconnected front and rear drive shafts. Disconnected input shaft and hyd lines from trans. Installed lifting bracket and lifted

CONTINUED ON PAGE 02

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DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
L006749	TRACTOR STX375	5480	JEE0105856		

trans from machine. Set trans on floor and marked all drive
okes and bearing retainers. Removed yokes and front bearing
retainers. Laid trans on its back and split case open.
Found more metal debris in bottom of case. Removed #4 shaft
and disassembled. Found the internal teeth on 4R worn off
and not splined to drive hub. 4R piston was engaging but
not locking to an drive hub. Talked with customer and
elected to further investigate rest of trans looking for
more issues. Disassembled remaining shafts and clutch
packs. Found 3 more drive hub splines wore extremely thin
and clutches worn out. Gathered parts estimate and
discussed with customer about repair. Ordered all parts to
recondition trans. Cleaned up parts, trans case and began
reassembling
trans. Installed New clutch piston seals on all clutch
pistons. Installed new friction and separator plates to all
clutch pack assemblies. Checked all clutch's for proper
travel, Replaced 4R, 1M, 1R and 2R clutch hubs as the
splines were grooved and hanging up the clutch plates.
Reassembled all shafts with new seals and orings. Installed
new bearings and cups to all shafts. Assembled drive shafts
into trans case and adjusted shaft preload. Installed new
bearing retainer on #4 shaft as it was grooved out in the
sealing ring area. Installed new input shaft yoke and
u-joint. All other u-joints felt good. Reinstalled shift
valve housing and bearing retainers with new seals and
gaskets. Installed transmission back into machine and
reconnected wiring and hyd lines. Reconnected drive shafts.
Refilled trans with customers oil. Installed new trans
filter. Reinstalled cab to machine and reconnected elec

CONTINUED ON PAGE 03

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DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
L006749	TRACTOR STX375	5480	JEE0105856		
systems and hd lines. Connected A/c machine and refilled system with 3.4 lbs of freon. Connected batteries and started engine. Checked for leaks, none seen. Topped off trans oil level and restarted engine. Engaged trans and moved machine back and forth in shop. Rechecked for leaks and any problems, all seem ok. Reinstalled cab trim. Backed machine out of shop and test drove. All gears forward and reverse are engaging solidly, warmed up transmission and calibrated pedal travel, trans pressure and valve parameters. Trans pressure is now 270psi. Test drove again and transmission shifts fine through all forward and reverse gears. Checked over for leaks and none seen. All seems to be fine.					
FRT IN	FREIGHT INBOUND	3		32.67	98.00
PREPAY	PREPAY	2-		18500.00	37000.00-
SHM3	OZ METRIC BOLT	3		.40	1.20
S2080S00F	PLATE2.4MM		RETAIL	84.00	
		26 N		80.00	2080.00
S3070S00F	NONRETSEAL RING	4 N		20.50	82.00
S4070S00F	PLAT 2.4MM		RETAIL	84.50	
		32 N		82.00	2624.00
S4150S00F	SEAL RING	9 N		24.00	216.00
S5040S00F	RING	6 N		12.00	72.00
S5510S00F	PIST RING		RETAIL	26.00	
		1 N		22.00	22.00
ZPX24210	SEALANT, T	1		17.00	17.00
11057476	RING SNAP		RETAIL	2.69	
		5 N		2.00	10.00
124788	MFLUID 424 5GL	1		67.60	67.60
128483A1	9827060 ORING	2		3.15	6.30

CONTINUED ON PAGE 04

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L006749	TRACTOR STX375	5480	JEE0105856			
128825	O-RING	237-6008		1	1.79	1.79
14461080	O-RING			RETAIL	4.76	
				2	4.38	8.75
238-5327	O-RING			4 M	4.13	16.52
352378A1	RING, SNAP			2 N	24.25	48.50
352394A1	RING, SNAP			2 N	24.25	48.50
352397A1	RING, SNAP			2 N	24.25	48.50
352400A1	RING, SNAP			2 N	24.25	48.50
352815A1	RING, SNAP			2 N	24.25	48.50
352816A1	RING, SNAP			2 N	24.25	48.50
352826A1	GEAR			1 N	775.00	775.00
352831A1	DISC, CLUT			8 N	55.00	440.00
352832A1	DISC, CLUT			RETAIL	52.50	
				22 N	45.50	1001.00
359235A1	RING, SNAP			1 N	21.75	21.75
359244A1	SHIM			2 N	24.25	48.50
359251A1	SHIM			2 N	24.25	48.50
362563A1	COUPLING F			RETAIL	390.00	
				1 N	380.00	380.00
362565A1	GASKET			1 N	32.25	32.25
362569A1	GASKET			1 N	30.00	30.00
362574A1	O-RING			1 N	9.82	9.82
362579A1	RETAINER			1 N	775.00	775.00
362580A1	GASKET			1 N	37.00	37.00
362603A1	GASKET			1 N	35.75	35.75
362611A1	SPACER			2 N	22.00	44.00
362612A1	GEAR			RETAIL	2915.00	
				1 N	2800.00	2800.00
362613A1	BEARING, N			RETAIL	120.00	
				1 N	112.00	112.00

CONTINUED ON PAGE 05

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L006749	TRACTOR STX375	5480	JEE0105856		
362617A1	PLATE			RETAIL 400.00	
				1 N 375.00	375.00
362618A1	DISC, CLUT			19 N 88.00	1672.00
362628A1	DISC, CLUT			19 N 39.50	750.50
370555A1	DISC, CLUT			6 N 61.25	367.50
370556A1	DISC, CLUT			RETAIL 61.75	
				29 N 53.75	1558.75
392073A1	SEAL, RING			1 N 30.00	30.00
427514A1	SEAL, OIL			2 N 48.00	96.00
427566A1	SHIM			2 N 38.50	77.00
427567A1	SHIM			2 N 56.75	113.50
427568A1	SHIM			2 N 56.50	113.00
427674A1	SHIM			2 N 19.00	38.00
427675A1	SHIM			4 N 19.00	76.00
427678A1	SHIM			2 N 19.00	38.00
427679A1	SHIM			2 N 19.00	38.00
427680A1	SHIM			2 N 19.00	38.00
428159A1	SEAL, OIL			1 N 45.00	45.00
428165A1	O-RING			2 N 20.00	40.00
428183A1	BEARING			2 N 79.00	158.00
47402749	SHIM			2 N 38.75	77.50
47402759	SHIM			2 N 38.75	77.50
47403798	SHIM			2 N 20.75	41.50
47403799	SHIM			2 N 20.75	41.50
47937254	PLASTIC RING			RETAIL 14.25	
				4 N 12.00	48.00
47937267	SEAL RING			RETAIL 14.25	
				4 N 12.00	48.00
510828	O-RING			1 6.45	6.45
73344232	15W40 1GAL			1 20.50	20.50

CONTINUED ON PAGE 06

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L006749	TRACTOR STX375	5480	JEE0105856		
84074759	TAPERED BE			2 N 94.50	189.00
84239751	FILTER, HY			1 65.00	65.00
84286922	GASKET			RETAIL 111.00	
				1 N 105.00	105.00
84315311	GASKET			1 N 27.00	27.00
84315323	GASKET			RETAIL 83.25	
				1 N 77.00	77.00
84355368	SPIDER			1 N 505.00	505.00
86500890	BEARING AS			2 N 103.00	206.00
86623593	BEARING AS			5 N 275.00	1375.00
86637769	O-RING			3 N 3.09	9.27
86988366	SIGHTGLASS			1 N 92.50	92.50
86998145	BEARING AS			8 N 72.00	576.00
87351393	GASKET			1 N 31.25	31.25
87421143	O-RING			RETAIL 5.88	
				2 N 3.40	6.80
87431391	RING			RETAIL 77.00	
				4 N 72.50	290.00
87431392	GEAR			1 N 940.00	940.00
87431393	RING			RETAIL 56.25	
				1 N 52.00	52.00
87431396	GEAR			1 N 875.00	875.00
87431400	RING			RETAIL 93.25	
				4 N 87.75	351.00
87431401	RING			4 N 38.50	154.00
87640391	BEARING, N			2 N 53.00	106.00
9824050	O-RING87473574			2 .38	.76
9824051	O-R238-6025			RETAIL .72	
				2 .68	1.35
9992069	O-RING			8 .50	4.00

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9992298	O-RING			8 .83	6.64
9993141	O-RING			3 1.06	3.18
				PARTS	12761.32-
				LABOR	17980.00
10110004				SEGMENT TOTAL==>	5218.68

***** WORK ORDER TOTALS *****

PARTS	12761.32-
LABOR	17980.00
EPA CHARGE	49.00
SUPPLY CHARGE	99.00
SUB TOTAL==>	5366.68
STATE SALES TAX	1.40
BANKCARD	5368.08

524

I AGREE TO PAY THE TOTAL AMOUNT OF THIS INVOICE IN ACCORDANCE WITH THE CARDHOLDER AGREEMENT.

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Account No. DRAEG001	Phone No. 6203892300	Invoice No. L07468			
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AFTER HOURS EMERGENCY SERVICE NUMBER IN SEASON IS 417-214-8199, AFTER HOURS PARTS NUMBER IS 417-214-1269

SEGMENT# 1 C 286 NA 01/12/21 01/12/21

Pivot bushings

Check out pivot and steering bushings. Customer has ordered parts

Brought machine into shop and raised front half of machine and found both upper and lower pins and bearing assemblies wore out. Checked steering cylinders for excessive play and found both ends of both cylinders wore out.

Raised and supported front half of tractor and connected splitting stand to rear half. Disconnected driveshaft, rear wiring harness and hyd lines. Removed upper link pin and had to press lower pin from frame. Separated tractor halves enough to clear lower bearing assembly. Disassembled lower bearing and drove bearing out. Pressed out upper link bushing. Dressed up bearing bores and installed new lower bearing and seal assembly. Installed new bushing to upper link. Rejoined tractor halves and installed new upper and lower pins. Torqued hardware to spec's and greased new bearings and bushings. Reconnected hyd lines, wiring and driveshaft.

Replaced steer cylinder swivel joints and installed new pins on each cylinder end. Greased all fittings. Started engine and bled air from system all seems fine now. No excessive play found in center hinge or steering cylinders.

B505500	CHAIN LUB	6	5.10	30.60
D95143	WIPER	RETAIL	10.08	

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 (816) 884-2551

NEVADA
 2900 N. Osage Blvd
 Nevada, MO 64772
 (417) 667-9180

IOLA
 2795 N. State Street
 Iola, KS 66749
 (620) 365-2341

CAMERON
 809 W Grand Ave.
 Cameron, MO 64429
 (816) 632-7277

www.heartlandtractor.com

Ship to: IN STORE PICKUP

Invoice to: ROGER DRAEGER
 7636 NE BETHLEHAM RD
 GALENA, KS
 GALENA KS 66739

Branch			
Lamar			
Date	Time	Page	
01/25/21	19:01:46 (B)	02	
Account No.	Phone No.	Invoice No.	
DRAEG001	6203892300	L07468	
Ship Via		Purchase Order	
Sales Tax License No.		Federal Exemption No.	
		Salesperson	
		524	

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
L006749	TRACTOR STX375	4996	JEE0105856		
				19 N	10.07
					191.34
D95148	WIPER			2	18.18
					36.36
FRT IN	FREIGHT INBOUND			2	25.00
					50.00
LP6200	ZERK			2	.78
					1.56
RB87590638	pin			1	444.40
					444.40
SUBLET	Fitting			1	26.61
					26.61
	OUTSIDE LABOR: MACHINE SHOP WORK, ECT.				
1-4088	WASHER			1	11.50
					11.50
132096A1	MULTI PURROSE G			3	4.56
					13.68
	MULTI PURROSE GREASE				
195941A1	PIN			1 N	114.13
					114.13
330032A1	RING			RETAIL	243.41
				2	220.00
					440.00
339529A1	SWITCH			1 M	99.99
					99.99
409685A1	JOINT			RETAIL	157.56
				4	146.00
					584.00
43248	SCREW			RETAIL	2.75
				20 N	1.60
					32.00
433478A1	SEAL			RETAIL	67.67
				2	60.00
					120.00
435505A1	PIN			RETAIL	165.64
				2	150.00
					300.00
435506A1	PIN			RETAIL	119.18
				2	105.00
					210.00
435529A1	BUSHING			1 N	262.60
					262.60
51426026	SOLENOID			1	175.74
					175.74
70-6198T1	RETAINER			2	21.21
					42.42
70-6199T1	NONRET SPACER			16 N	5.75
					92.00
84475548	FILTER, EN			1-	24.24
					24.24 -
86637658	NONRET SCREW			RETAIL	4.31

CONTINUED ON PAGE 03

TERMS AND CONDITIONS:

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Special Orders: Special order parts under \$25 are non-refundable. All returned special order parts will be subject to a 20% re-stocking charge.

- Charge Account:** I authorize a charge on account for the business named above. I understand that all charges are to be paid monthly and that a finance charge of 1.67% (20.04% annually), \$3 minimum, will be assessed on any open balance.
- Sales Tax Exemption:** I certify that items on this invoice for agricultural use. I understand that items not used exclusively for this purpose are taxable and that I will be liable for any sales tax and applicable interest or penalty.

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LAMAR

505 W. 12th Street
Lamar, MO 64759
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L006749	TRACTOR STX375	4996	JEE0105856		
				25	2.75
86637665	NUT			1	33.33
86643151	PLUG			4 N	1.90
87311338	BUSHING			RETAIL	387.84
				1	360.00
87365381	COVER			RETAIL	52.52
				2	46.00
87365383	HOUSING			2 N	78.78
87408715	STRAINER,				
87444051	PIN			RETAIL	123.22
				4	122.00
					PARTS
					4426.84
					LABOR
					3166.59
					SUBLET
					26.61
10110004				SEGMENT TOTAL==>	7620.04

SEGMENT# 2 C 286 NA 01/12/21 01/12/21

Check out air conditioning
Check out air conditioning. Use A/C machine
Connected A/c machine to check system charge and found empty of freon. Began searching for leaks, inspected compressor and line to condenser all looked good. Removed seat and checked with a U/V light the evaporator and expansion valve, no signs of leaks. Checked lines from cab back to compressor and noticed a low pressure hose rubbing on a steering line. Inspected line and found a very thin spot wore into A/C line. ordered a new line. Removed line and and tested with air and soapy water, noticed bubbles at wore spot. Installed new low pressure line from cab to compressor and o-ring seals. Secured into place with clamps

CONTINUED ON PAGE 04

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	Salesperson		524

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
L006749	TRACTOR STX375	4996	JEE0105856		
	and zip-ties. Added leak dye to system and placed system into a vacuum state, no leakage noticed. Charged system with 3.5 Lbs of R134A freon. Ran system again and rechecked for leaks none noticed. Blew out outer cab filter and replaced inner cab filter. Ran system again and checked vent temps, 65 degree outside air and 38 degree vent temp. All seems ok now.				
FREON436	FREON DYE BOTT	1		6.03	6.03
FRT IN	FREIGHT INBOUND	1		19.00	19.00
SUBLET	Freon	1		27.00	27.00
	OUTSIDE LABOR: MACHINE SHOP WORK, ECT.				
390960A1	HOSE	1	N	227.25	227.25
480	PAG 100	1		8.33	8.33
87409377	FILTER	1		72.72	72.72
	PARTS				333.33
	LABOR				800.87
	SUBLET				27.00
10110004	SEGMENT TOTAL==>				1161.20

SEGMENT# 3 C 286 NA 01/12/21 01/12/21
Park brake switch
Check out park brake switch
Found machine would not hold park with engine running and shifter in park position. Brake would hold with engine off.
Found trans code for park brake pressure switch and park solenoid shorted. Inspected park solenoid and found the elec coil housing cracked and broken apart Replaced park brake solenoid and replaced park pressure sensor. Cleared codes and started engine. Park icon is illuminated when shifter is in park and goes out when shifted into gear as

CONTINUED ON PAGE 05

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DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
L006749	TRACTOR	4996	JEE0105856	
	STX375			
it should. Park is disengaging as it should.				
10110004			LABOR	190.40
			SEGMENT TOTAL==>	190.40

***** WORK ORDER TOTALS *****

PARTS	4760.17
LABOR	4157.86
SUBLET	53.61
A/C RECOVERY	45.00
EPA CHARGE	49.00
SUPPLY CHARGE	99.00
DISCOUNT	380.00-
BANKCARD	8784.64

524

I AGREE TO PAY THE TOTAL AMOUNT OF THIS INVOICE IN ACCORDANCE WITH THE CARDHOLDER AGREEMENT.

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