



24406 482nd AVE  
DELL RAPIDS, SD 57022

6286 hrs

# Invoice

DEALER FOR:  
Miller Loader  
Schaeffer's Oil  
Bale Jockey  
TMW Attachments  
(Skidloader  
Attachments, Drive over  
Conveyers and Push

Date	Invoice #
11/2/2020	11715
Memo	
INTERNATIONAL 1456	

Bill To
PAUL KOCH

P.O. Number	Terms	Due Date
		11/2/2020

Item Code	Quantity	Description	Price Each	Amount
LABOR3	102.5	SHOP RATE		
1822	1	ALUMINUM RIVET.	89.00	9,122.50T
1253	1	FILTER	0.25	0.25T
383330R2	1	GASKET	16.98	16.98T
384078R2	1	GASKET	28.75	28.75T
238-5117	1	O-RING	20.94	20.94T
72036	1	5/32 X 1 SPRING PIN.	2.25	2.25T
72055	1	ROLL PIN.	0.09	0.09T
13569	1	SEAL	0.59	0.59T
F3353R	1	O-RING.	9.83	9.83T
R51936	1	SEALING WASHER.	1.40	1.40T
203	1	3/32 X 3/4 COTTER PIN.	1.33	1.33T
70390	42	4M2TX150 REEL M2T.	0.06	0.06T
G25170-0405	2	4G-5FIX.	0.42	17.64T
400518R2	1	GUIDE PIN	8.87	17.74T
396398R2	1	HYDRAULIC TUBE	4.37	4.37T
9992298	2	O-RING.	110.98	110.98T
33341	1	FUEL FILTER	1.07	2.14T
33342	1	FUEL FILTER	17.12	17.12T
MISC	1	RECONDITIONED INJECTION PUMP	24.21	24.21T
204-25-04-02	1	CRANKSHAFT VIBRATION DAMPENER	1,292.26	1,292.26T
MISC	1	RADIATOR REFURBISH	421.19	421.19T
606780C93	1	CRANKSHAFT SEAL	40.50	40.50T
9846567	2	SEAL	123.05	123.05T
609000C1	1	HOSE	1.04	2.08T
619736C2	1	THERMOSTAT	23.00	23.00T
607258C1	1	GASKET	104.65	104.65T
S118571X	5	HOSE	16.10	16.10T
391932R1	1	HOSE	1.07	5.35T
670040C2	1	HOSE	39.10	39.10T
			36.23	36.23T

*pack # 16308*

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FREIGHT	1			
5/16 FUEL LINE	50	5/16 FUEL LINE PER INCH *	25.52	25.52T
10601	2	1/2 I.D. CLAMP.	0.18	9.00T
HW104	2	1/4 X 1/2 G5 HEX CAP SCREW.	0.50	1.00T
HW123	2	1/4 G8 FLAT WASHER SAE.	0.18	0.36T
203	1	3/32 X 3/4 COTTER PIN.	0.15	0.30T
T77613	2	O-RING.	0.06	0.06T
81350	2	15" HD CABLE TIE.	1.37	2.74T
62012	2	HOSE CLAMP #16.	0.51	1.02T
HW187	2	5/16 G8 FLAT WASHER SAE.	1.41	2.82T
HW352F	1	1/2 X 20 G8 HEX NUT - FINE.	0.18	0.36T
77721C92	1	SEAL KIT	0.66	0.66T
1305692C2	2	SPRING	429.00	429.00T
124420	1	MALE CONNECTOR	13.20	26.40T
HW233	1	3/8 X 1-1/4 G5 HEX CAP SCREW.	3.36	3.36T
HW228	1	3/8 G5 LOCK WASHER.	0.15	0.15T
HW224	1	5/16 X 7 G8 HEX CAP SCREW - COARSE.	0.07	0.07T
HW227	1	3/8 G5 FLAT WASHER.	2.86	2.86T
670325C94	1	HEAD GASKET KIT	0.16	0.16T
AM670725C91	6	CYLINDER KIT	540.50	540.50T
AM681314C3	6	ROD BEARING	186.26	1,117.56T
MISC	6	REBUILT INJECTOR	12.07	72.42T
529133R1	2	O-RING	148.65	891.90T
144139C1	2	SEAL	6.92	13.84T
MISC	1	RECONDITIONED PTO	64.80	129.60T
328771R91	5	BEARING SET	1,500.00	1,500.00T
328777R91	1	ENGINE BEARING	96.60	483.00T
343396R2	2	RING	188.60	188.60T
332555R1	2	GASKET	2.90	5.80T
337242R1	1	GASKET	9.21	18.42T
			12.65	12.65T

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14459080	1	O-RING	2.90	2.90T
14463680	2	O-RING	3.62	7.24T
25-22664	1	BELT	42.94	42.94T
WP1129	1	WATER PUMP	148.50	148.50T
FREIGHT	1		21.64	21.64T
AMCB1005	1	CAM BEARING SET	39.91	39.91T
MISC	1	CLEAN HEAD	135.00	135.00T
MISC	1	MAGNAFLUX HEAD	50.00	50.00T
MISC	1	R&R AND FIT VALVE GUIDES	130.00	130.00T
MISC	1	R&R INJECTOR TUBES	190.00	190.00T
MISC	1	MILL HEAD	210.00	210.00T
MISC	1	VALVE JOB	310.00	310.00T
MISC	1	R&R AND BORE & HONE PIN BUSHINGS	245.00	245.00T
MISC	1	RESIZE BIG END OF RODS	220.00	220.00T
MISC	1	CLEAN BLOCK	210.00	210.00T
MISC	1	MAGNAFLUX BLOCK	135.00	135.00T
MISC	1	R&R CAM BEARINGS AND OIL PLUGS	85.00	85.00T
MISC	1	CUT AND INSTALL COUNTER BORE REPAIR RINGS & CUT COUNTER BORES	785.00	785.00T
MISC	1	INSTALL AND HONE SLEEVES	385.00	385.00T
MISC	1	MILL BLOCK	310.00	310.00T
MISC	1	VALVE TRAIN KIT	410.00	410.00T
MISC	1	INJECTOR TUBES	152.00	152.00T
MISC	1	COUNTER BORE REPAIR RINGS	210.00	210.00T
FREIGHT	1		12.42	12.42T
MISC	1	MACHINE SHOP 5% SHOP SUPPLIES	163.25	163.25T
3239	1	FUEL FILTER	9.44	9.44T
1151	2	OIL FILTER	8.57	17.14T
1809964C92	1	SEAL KIT	71.30	71.30T
326580R1	1	GASKET	81.08	81.08T

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326582R2	1	GASKET	25.59	25.59T
332303R1	1	GASKET	29.90	29.90T
328846R1	1	GASKET	19.50	19.50T
606780C93	1	CRANKSHAFT SEAL	126.74	126.74T
328739R1	2	GASKET	43.70	87.40T
346895R1	1	RING	29.61	29.61T
345247R1	1	GASKET	24.15	24.15T
332566R1	1	GASKET	12.36	12.36T
332549R1	1	GASKET	6.22	6.22T
332555R1	2	GASKET	9.21	18.42T
332536R1	1	GASKET.	21.28	21.28T
14463680	2	O-RING	3.62	7.24T
14459080	1	O-RING	2.90	2.90T
328892R1	1	GASKET	12.36	12.36T
328731R2	1	GASKET	101.20	101.20T
84565905	1	ELEMENT	19.55	19.55T
FREIGHT	1		35.27	35.27T
5406-20-12	1	ADAPTOR	10.10	10.10T
T77857	1	O-RING.	1.41	1.41T
HW337	1	1/2 X 1 G5 HEX CAP SCREW.	0.86	0.86T
HW334	1	1/2 G5 LOCK WASHER.	0.16	0.16T
20T	12	BATTERY CABLE PER IN.	0.45	5.40T
0710585	1	SOLDER PELLETT.	1.65	1.65T
7558	1	2/0 LH NEG.	10.45	10.45T
0715653	1	2/0 X 3/8 STUD.	6.67	6.67T
0716308	1	3/4 X 6 BLK HEAT SHRINK TUBE (PER INCH).	2.19	2.19T
R51936	2	SEALING WASHER.	1.30	2.60T
2223	84	WIRE - 14 GAUGE BROWN.	0.06	5.04T
58589	1	12-10 BUTT CONNECTOR.	0.97	0.97T
91450C1	1	SWITCH	26.45	26.45T

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59657D	1	WASHER	1.93	1.93T
330397R2	1	FILTER ELEMENT	23.62	23.62T
13934	1	22-18 FEMALE QD.	2.27	2.27T
G49300-0404	1	COUPLING	11.68	11.68T
MISC	2	BRASS FITTING	5.40	10.80T
BREAKIN OIL	20	BREAKIN OIL PER QUART	4.88	97.60T
HYGARD	93	TRANS OIL PER QT.	3.77	350.61T
COOLANT	9	COOLANT PER QT.	3.69	33.21T
HYTRANS	4	HYD OIL PER QT.	4.27	17.08T
MISCELLANEO...	1	MISC. PARTS & SHOP SUPPLIES	135.00	135.00T
INTERNATIONAL 1456 S#2650005U015335 HRS. 6286				

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Item Code	Quantity	Description	Price Each	Amount
		CHECKED FUNCTION OF PTO/BRAKES. PTO RUNNING CONSTANTLY. DRAINED HYDRAULIC FLUID AND CHANGED HYDRAULIC FILTER. REMOVED PTO CLUTCH AND REBUILT WITH ALL NEW SEALS, PTO BRAKES, GASKETS, AND O-RINGS. REPLACED BADLY WORN PARTS WITH SPARE PARTS WE HAD IN SHOP. REINSTALLED PTO CLUTCH AND ADJUSTED PRESSURES. REPLACED TRANS. BRAKE PAN GASKET AND ACCUATING LEVER SEAL. R&R HOSE UNDER FOOT PLATFORM FOR SEAT SUSPENSION. STEERING HARD. DIAGNOSED AND REPLACED O-RINGS ON RELIEF VALVE IN MCV. STEERING LINE UNDER RADIATOR STARTED LEAKING. REPAIRED. THEN OTHER LINE STARTED LEAKING AND REPAIRED IT ALSO. CHECKING HYDRAULIC FLOW AND PRESSURES. TRACTOR STARTED RUNNING BADLY. FUEL INJECTION PUMP WENT BAD. REMOVED PUMP AND HAD REBUILT. REINSTALLED. REMOVED FRONT ASSEMBLY AND REPLACED ENGINE VIBRATION DAMPENER. REMOVED WATER PUMP AND REPLACED HOSES TO ENGINE. REPLACED FRONT CRANK SEAL. RAN AND TESTED ALL FUNCTIONS OF TRACTOR.		

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		DRAIN ENGINE OIL AND ANTIFREEZE. DISCONNECT ALL ELECTRICAL, FUEL, HYDRAULIC AND LINKAGES NEEDED TO SPLIT TRACTOR. REMOVE RADIATOR, FAN AND SHROUD. REMOVE FRONT AXLE PIVOT BELOW OIL PAN. INSTALL SPLITTING STANDS AND SPLIT TRACTOR AFTER REMOVING FRONT END WEIGHTS. REMOVE EXTERIOR COMPONENTS FROM ENGINE AND REMOVE ENGINE FROM FRAME. SEND ENGINE HEAD AND DIFFERENT ENGINE BLOCK TO MACHINE SHOP FOR RECONDITIONING AND CYLINDER SLEEVE INSTALL. INSTALL CRANKSHAFT IN BLOCK AND FRONT ENGINE COVER AND INSTALL BLOCK IN TRACTOR. INSTALL PISTONS AND RODS AND INSTALL CYLINDER HEAD. INSTALL ALL EXTERIOR ENGINE COMPONENTS AND INSTALL RADIATOR, FAN AND SHROUD. FILL ENGINE WITH BREAKIN OIL AND ORIGINAL ANTIFREEZE. BLEED FUEL SYSTEM AND START TRACTOR. REAR AXLE SEALS LEAKING. LIFT REAR OF TRACTOR. REMOVE WHEEL AND AXLE ASSEMBLY. REMOVE SEAL COVER AND REMOVE SEAL. INSTALL NEW SEAL. INSTALL COVER AND INSTALL WHEEL AND AXLE ASSEMBLY. MOVE WHEELS INBOARD TO CUSTOMER'S DESIRED SPACING. HOOK TRACTOR TO DYNO AND TEST. Sales Tax	0.00%	0.00

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	605-428-4114	605-428-4113	<b>Balance Due</b>	\$23,110.01