



Sales ▴ Rentals ▴ Parts ▴ Service
 Fargo, Bismarck, Minot & Williston, ND | Sioux Falls & Rapid City, SD | Shakopee & Duluth, MN | Urbana, IA

Remit to:
 PO BOX 856229
 Minneapolis, MN
 55485-6229

INVOICE NO WO0058371-1	INVOICE DATE 07/24/2014
PAYMENT TERMS NET 30	

GENERAL EQUIPMENT & SUPPLIES INC
 3901 N. LEWIS AVE
 SIOUX FALLS SD 57104
 (605) 336-9000

CUSTOMER NO 36294
CUSTOMER PO

SERVICE INVOICE

INVOICE TO:

RANDY VANDEKIEFT
 48383 281ST ST
 CANTON SD 57013

SALESMAN :	SERVICE ORDER : WO0058371
CONTACT : RANDY VANDEKIEFT 605-987-2416	REF :

SEGMENT : 1	SEGMENT TYPE: CHARGEABLE	GES ID: E00043413	METER: 154
	SERVICE TYPE: ESF- EXTERNAL BILLING -FIELD	MODEL: FR220	MFG: FIAT ALLIS
	JOB CODE: REPAIR	S/N: 523191	Unit#:
	COMPONENT CODE: TRANSMISSION		

WORK SITE: JOB SITE RURAL SD RURAL SD
LOCATION:

WORK DESCRIPTION:
 CHECK OUT TRANS

CAUSE:
 TRANSMISSION NOT PULLING FORWARD GEARS. FORWARD CLUTCH IS BAD AND LEAKING BY.

CORRECTION:
 CHECKED TRANSMISSION PRESSURES. FOWARD CLUTCH IS BAD. ADVISED CUSTOMER.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
RMT00025	PAPER FOR THERMAL PRINTER	20	2.14	0.00	42.80
LABOR	CONSUMABLE SUPPLIES REPAIR	1.00	10.70		10.70
					267.60

SEGMENT 1	TOTAL:				
	42.80 PARTS	267.60 LABOR	10.70 MISC.	12.84 TAX	333.94 TOTAL

SEGMENT : 2	SEGMENT TYPE: CHARGEABLE	GES ID: E00043413	METER: 154
	SERVICE TYPE: ESF- EXTERNAL BILLING -FIELD	MODEL: FR220	MFG: FIAT ALLIS
	JOB CODE: TRAVEL TIME	S/N: 523191	Unit#:
	COMPONENT CODE: MACHINE		

WORK SITE: JOB SITE RURAL SD RURAL SD
LOCATION:

WORK DESCRIPTION:
 TRAVEL SEG

CORRECTION:
 TRAVEL TIME TO NEAR CANTON SD. 52 MILES.



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ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
LABOR	MILEAGE-SD TRAVEL TIME	52.00	2.00		104.00 102.00

SEGMENT 2	TOTAL:				
	0.00 PARTS	102.00 LABOR	104.00 MISC.	8.24 TAX	214.24 TOTAL

SEGMENT : 3 **SEGMENT TYPE:** CHARGEABLE **GES ID:** E00043413 **METER:** 154
SERVICE TYPE: ESM- EXTERNAL BILLING -SHOP **MODEL:** FR220 **MFG:** FIAT ALLIS
JOB CODE: REPAIR **S/N:** 523191 **Unit#:**
COMPONENT CODE: TRANSMISSION

WORK SITE: JOB SITE RURAL SD RURAL SD
LOCATION:

WORK DESCRIPTION:
 PULL, TAKE APART TRANS

CORRECTION:
 FF AV 7/11 PULL PANELS CLEAN UP PULL TRANSMISSION.
 PS 7/14 DISASSEMBLE TRANS
 PS 7/15 DISASSEMBLE TRANS

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
	CHECK AND REBUILD CONVERTOR	1.00	459.00		459.00
	PLUGS	6.00	6.64		39.84
	CONSUMABLE SUPPLIES	1.00	60.00		60.00
	FREIGHT RECOVERY	1.00	22.10		22.10
	FREIGHT RECOVERY	1.00	23.22		23.22
LABOR	REPAIR				1,500.00

SEGMENT 3	TOTAL:				
	0.00 PARTS	1,500.00 LABOR	604.16 MISC.	84.17 TAX	2,188.33 TOTAL

SEGMENT : 4 **SEGMENT TYPE:** CHARGEABLE **GES ID:** E00043413 **METER:** 154
SERVICE TYPE: ESM- EXTERNAL BILLING -SHOP **MODEL:** FR220 **MFG:** FIAT ALLIS
JOB CODE: REPAIR **S/N:** 523191 **Unit#:**
COMPONENT CODE: TRANSMISSION

WORK SITE: JOB SITE RURAL SD RURAL SD
LOCATION:

WORK DESCRIPTION:
 PARTS LIST AND ASSM.

CORRECTION:
 7/15 JG TOOK APART CLUTCHES, INSPECTED, MADE UP PARTS LIST.
 7/16 JG CLEAN PARTS TOOK APART CASE VALVE BODY
 7/17 JG ASSEMBLE ON CLUTCHES CLEAN PARTS
 7/18 JG ASSEMBLE ON CLUTCHES, SET IN CASE, SHIM

7-21 JG SHIM UP PACKS
 7/22 JG ASSEMBLE TRANS
 7/23 JG ASSEMBLE TRANS

PAUL AND FRANK PULLED OUT THE TRANS AS FRANK CHECKED OUT AND HAD 140 PSI IN FORWARD CLUTCH AND THE OTHER CLUTCHES WERE 240 PSI. PAUL TOOK APART THE TRANS TO GET THE CLUTCHES OUT. FOUND THAT THE BEARINGS ON THE CHARGE PUMP FAILED. THE CLUTCHES ALL WERE WORN AND HAD TOO MUCH CLEARANCE. FORWARD CLUTCH PISTON HAD BLOWN THE SEAL RING OUT. ORDERED PARTS. SOME BEARINGS FOR THE CLUTCHES AND PLATES. THE CONVERTOR DRIVE BEARINGS AND THE CHARGE PUMP. CHECKED THE CONVERTOR AS SHAFT FOR CHARGE PUMP IS DRIVE FROM IT. RESEALED THE CLUTCHES AND SET PLATE HEIGHT. CHANGED OUT OUT BEARINGS ON THE OUTPUT, AS THERE WAS A PIT STARTING ON A BEARING. INSTALLED CLUTCHES AND SET END FLOAT. TOOK APART THE CONTROL VALVE, CLEANED UP AND INSTALLED NEW GASKETS. ASSEMBLED THE CONVERTOR SECTION INSTALLED IN CASE. PUT NEW ORINGS BETWEEN THE SECTIONS ON THE STEERING PUMP. INSTALLED THE THREE PUMPS ON THE OUTSIDE OF CASE.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
	ZF TRANSMISSION PARTS	1.00	5,921.36		5,921.36
	BOLTS	1.00	8.63		8.63
	NEEDLE BEARINGS	1.00	58.63		58.63
	ORING	1.00	6.23		6.23
	CONSUMABLE SUPPLIES	1.00	180.00		180.00
	FREIGHT RECOVERY	1.00	378.38		378.38
	FREIGHT RECOVERY	1.00	63.23		63.23
	FREIGHT RECOVERY	1.00	6.58		6.58
	FREIGHT RECOVERY	1.00	7.68		7.68
LABOR	REPAIR				4,500.00

SEGMENT 4	TOTAL:				
	0.00 PARTS	4,500.00 LABOR	6,630.72 MISC.	445.23 TAX	11,575.95 TOTAL

SEGMENT : 5 **SEGMENT TYPE:** CHARGEABLE **GES ID:** E00043413 **METER:** 154
SERVICE TYPE: ESM- EXTERNAL BILLING -SHOP **MODEL:** FR220 **MFG:** FIAT ALLIS
JOB CODE: INSTALL **S/N:** 523191 **Unit#:**
COMPONENT CODE: TRANSMISSION

WORK SITE: JOB SITE RURAL SD RURAL SD
LOCATION:

WORK DESCRIPTION:
 INSTALL TRANS

CORRECTION:
 7/24-7/24 INSTALLED TRANSMISSION AND HYD OIL. ONCE ALL LINES WERE ON, FILLED TRANS WITH OIL. RAN MACHINE OUTSIDE TO CHECK FOR PROPER OPERATION AND TO MAKE SURE THERE WEREN'T ANY LEAKS. WASHED TRANS AREA AND LET RUN TO CHECK FOR LEAKS. FOUND NONE. BROUGHT MACHINE INTO SHOP AND PUT PANELS AND LADDER BACK ON AND CLEANED CAB. WASHED MACHINE OFF.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
1045670	HG FLUID,BULK,PHILLIPS,PHILUBE	15	9.98	0.00	149.70
GREASE	GREASE	1	4.47	0.00	4.47
	CONSUMABLE SUPPLIES	1.00	60.00		60.00
	CLAMPS, ORINGS BOLTS	1.00	26.00		26.00
LABOR	INSTALL				1,500.00

SEGMENT 5	TOTAL:				
	154.17 PARTS	1,500.00 LABOR	86.00 MISC.	69.61 TAX	1,809.78 TOTAL



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SALES TAX DETAILS:

50700 -SD STATE TAX : 620.09

PARTS	196.97
LABOR	7,869.60
MISC.	7,435.58
SALES TAX	620.09
INVOICE TOTAL (USD)	16,122.24