



Sales ▴ Rentals ▴ Parts ▴ Service

Fargo, Bismarck, Minot & Williston, ND | Sioux Falls & Rapid City, SD | Shakopee & Duluth, MN | Urbana, IA

Remit to:
PO BOX 856229
Minneapolis, MN
55485-6229

INVOICE NO WO0112308-1	INVOICE DATE 06/27/2019
PAYMENT TERMS COD	

GENERAL EQUIPMENT & SUPPLIES INC
3901 N. LEWIS AVE
SIOUX FALLS SD 57104
(605) 336-9000

CUSTOMER NO 36294
CUSTOMER PO BRAKES

SERVICE INVOICE

INVOICE TO:

RANDY VANDEKIEFT
48383 281ST ST
CANTON SD 57013

SALESMAN : ERIC JOSEPHSON **SERVICE ORDER** : WO0112308
CONTACT : RANDY VANDEKIEFT 605-987-2416 **REF** :

SEGMENT : 10 **SEGMENT TYPE:** CHARGEABLE **GES ID:** E00045352 **METER: 0**
SERVICE TYPE: ESM- EXTERNAL BILLING -SHOP **MODEL:** FR15B **MFG:** FIAT ALLIS
JOB CODE: SHOP JOB - BRAKES **S/N:** 595417 **Unit#:**
COMPONENT CODE: BRAKE

WORK SITE: GENERAL EQUIPMENT & SUPPLIES INC 3901 N. LEWIS AVE SIOUX FALLS SD 57104
LOCATION:

WORK DESCRIPTION:
CHECKOUT BRAKE SYSTEM.

CAUSE:
BOTH TREADLE VALVES WERE LEAKING AIR AND APPLYING THE BRAKES. THE FRONT POWER CLUSTER WAS LEAKING AIR, THE AIR SEAL WAS BAD.

CORRECTION:
REMOVED PEDALS IN CAB. FREE UP PEDALS AND PLUNGERS. REMOVED AND REPLACED BOTH TREADLE VALVES. TORE DOWN FRONT POWER CLUSTER, RESEALED AND REASSEMBLED. RAN AND CHECKED OPERATION.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL	
E-6	VALVE	2	61.20	0.00	122.40	
79056575	GASKET	1	108.08	0.00	108.08	
	FREIGHT PPO171898	1.00	11.69		11.69	
	CONSUMABLE SUPPLIES	1.00	68.89		68.89	
LABOR	SHOP JOB - BRAKES				1,530.80	
SEGMENT 10	TOTAL:					
	230.48 PARTS		1,530.80 LABOR	80.58 MISC.	119.72 TAX	1,961.58 TOTAL

SEGMENT : 20 **SEGMENT TYPE:** CHARGEABLE **GES ID:** E00045352 **METER: 0**
SERVICE TYPE: ESM- EXTERNAL BILLING -SHOP **MODEL:** FR15B **MFG:** FIAT ALLIS
JOB CODE: SHOP JOB - WORK EQUIPMENT **S/N:** 595417 **Unit#:**
COMPONENT CODE: WORK EQUIP. DRIFT

WORK SITE: GENERAL EQUIPMENT & SUPPLIES INC 3901 N. LEWIS AVE SIOUX FALLS SD 57104
LOCATION:

WORK DESCRIPTION:
CUSTOMER COMPLAINT OF WORK EQUIPMENT DRIFTING. REPAIR AS NEEDED.

CAUSE:

MACHINE HAD SEVERE DRIFT ON BUCKET CYLINDERS.

CORRECTION:

CHECKED OUT RELIEF VALVES IN CONTROL VALVE. THIS DID NOT HELP PROBLEM. DRAINED OIL AND REMOVED VALVE FROM MACHIINE. TORE DOWN VALVE AND CHECKED OUT RELIEFS. FOUND ONE OF THE BOOM RELIEFS WAS WELDED UP, ALSO FOUND THAT THE BOOM AND BUCKET HOSES WERE HOOKED UP BACKWARDS. INSTALLED VALVE BACK INTO MACHINE AND HOOKED LINES UP CORRECTLY. PUMPED OIL BACK IN. RAN MACHINE AND FOUND STILL HAD SEVERE DRIFT ON BUCKET DUMP. TORE DOWN BUCKET CYLINDERS AND FOUND THAT THE LEFT HAND CYLINDER HAD THE PISTON BROKE OFF THE ROD.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
	CONSUMABLE SUPPLIES	1.00	59.54		59.54
LABOR	SHOP JOB - WORK EQUIPMENT				1,323.20
SEGMENT 20	TOTAL:				
	0.00 PARTS	1,323.20 LABOR	59.54 MISC.	89.88 TAX	1,472.62 TOTAL

SEGMENT : 30 **SEGMENT TYPE:** CHARGEABLE **GES ID:** E00045352 **METER:** 0
SERVICE TYPE: ESM- EXTERNAL BILLING -SHOP **MODEL:** FR15B **MFG:** FIAT ALLIS
JOB CODE: SHOP JOB - BUCKET CYLINDER **S/N:** 595417 **Unit#:**
COMPONENT CODE: CYLINDER

WORK SITE: GENERAL EQUIPMENT & SUPPLIES INC 3901 N. LEWIS AVE SIOUX FALLS SD 57104
LOCATION:

WORK DESCRIPTION:

DISASSEMBLE BUCKET CYLINDERS AND INSPECT FOR DAMAGES. REPAIR/RESEAL IF NEEDED.

CORRECTION:

DISASSEMBLED BUCKET CYLINDERS AND FOUND LEFT HAND CYLINDER HAD THE PISTON BROKE OFF THE ROD. HAD NEW ROD BUILT FOR CYLINDER AND RESEALED BOTH CYLINDERS. INSTALLED BACK INTO MACHINE AND HOOKED UP. FILLED MACHINE WITH OIL. RAN AND VERIFIED OPERATION. WASHED OFF MACHINE AND PUT ON PANELS.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
1055885	OIL,HYD. AW-46 BULK HG/HTB	11	9.02	0.00	99.22
	CYLINDER REPAIR	1.00	1,581.72		1,581.72
	FREIGHT INCOMING	1.00	77.00		77.00
	CONSUMABLE SUPPLIES	1.00	48.20		48.20
LABOR	SHOP JOB - BUCKET CYLINDER				1,071.20
SEGMENT 30	TOTAL:				
	99.22 PARTS	1,071.20 LABOR	1,706.92 MISC.	187.03 TAX	3,064.37 TOTAL

SALES TAX DETAILS:

50330 -SIOUX FALLS SD CITY : 122.04
50700 -SD STATE TAX : 274.59

PARTS	329.70
LABOR	3,925.20
MISC.	1,847.04
SALES TAX	396.63
INVOICE TOTAL (USD)	6,498.57