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**West Liberty** 563-886-6175 Pilot Grove Mt. Pleasant Sigourney

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09 SN: Y9G207247 PO #: 7120 CMI REPAIR Date Tax #: 2022 CASE IH 71 Sold By: 504 Ship By: HR 3286.0 W:00 WORK ORDER **WA01044** 14:04:01 PRT: 12 7120 7/25/22

	981.40 1333.40 4891.25 1636.25 296.80 1650.10 1031.80 3353.20 442.40 179.20 2517.20 578.66 -166.25
	-299.09 1118.84 19795.13
* Price	Amount
* SEGMENT SUBTOTAL	
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	* SEGMENT SUBTOTAL

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|--|

Price Tax D Qty Description Amount \*\*Replace park brake pads CORRECTION Removed parking brake caliper slides and pivots. Pins are seized up. Heated pins and slides to remove. Cleaned up, installed anti-seize to all moving parts. Installed new brake pads. Installed caliper and bled air out of system. SHOP LABOR 7.01 Total Hours: \*\* TOTAL SHOP LABOR \* SEGMENT SUBTOTAL 981.40 03 Feeder Housing \*\*Replace rock trap drum, shaft and wear bars \*\*Replace bottom open worn, weld metal strip on \*\*Replace 4 chain quides CORRECTION Removed and replaced lower feeder door seal. Removed shields, shafts and pins for feeder pivot and lift cylinders. Removed feeder with fork lift. Removed feeder drive gear box, right rock trap bearing and rock trap drum. Replaced drum and bearing. Replaced rock trap drive shaft in gear box, bearing and seals as needed. Aligned and installed gear box. Removed and replaced dechain guides. Wolded motal strip in feeder and replaced 4 chain guides. Welded metal strip in feeder lower opening. Total Hours: 9.21
\*\* TOTAL SHOP LABOR SHOP LABOR 1289.40 PARTS SHOP 1 CAS 87612665 1 CAS 84415750 33.75 10.25 000002 Z04B3 Y09A1 33.75 10.25 SEAL/FEEDE TOTAL PARTS SHOP 44.00 SEGMENT SUBTOTAL 1333.40

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CASE IH 7120 09 9 Sold By: 504 PO #: 7120 CMI E Ship By: Tax #: 2022	SN: Y9G207247 HR 3286.0 W REPAIR Date 7/25/22 WORK ORDER 14:04:01 PRI	WA01044
Tax D Qty Description	* Pric	e Amount
04 Rotor Assembly		
**Missing bolt left side cone	e, cone has hole in it	
CORRECTION Removed ears on rotor, shield cone vanes. Cleaned out, instance vane kit. Tightened all toolts.	ds and lower door. Removed all talled cone guard liner kit and vane bolts. Installed missing cone	
SHOP LABOR	Total Hours: 20.74 ** TOTAL SHOP LABOR	2903.60
PARTS SHOP 000002 1 CAS 87705331 000002 1 CAS 9706717 000002 2 CAS 86998116 000002 1 CAS 100038 000002 1 CAS 87107892 000002 2 CAS 87717923 000002 2 CAS 87280254	FRAME ASSM X 1760.0 BOLT METRI Z05G4 3.1 PIN, BALL ??? 14.0 METRIC NUT Z07F6 .8 VANE / TRA H14C 41.2 VANE, CAGE H14C 34.5 BUSHING, F Y02D6 42.7 ** TOTAL PARTS SHOP  * SEGMENT SUBTOTAL	0 3.10 0 28.00 0 .80 5 41.25 0 69.50 5 85.50 1987.65
05 Rotor Cage Modules	SEGMENT SUBTUTAL	4091.25
**Repair both front pegs on k  CORRECTION  Removed all concave modules.	Found carrier to be damaged. Had rrier assembly. Replaced carrier led rotor, doors, shields, feeder,	
SHOP LABOR	Total Hours: 11.55	
Page 3 Continued on next;	PAY THIS AMOUNT	

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CASE TH 7120 09 SN: Y9G207247 HR 3286 0 W:00

JASE 1H	09 SN: Y9G207247 HR 3286.0 W:00 CMI REPAIR Date 7/25/22 WORK ORDER 2022 14:04:01 PRT: 1	<b>WA01044</b>
Tax D Qty Description	* Price	Amount
PARTS SHOP	** TOTAL SHOP LABOR	
000002 6 CAS 86981487 000002 6 CAS 43436	BOLT / M12 Z08H2 2.50 NUT, LOCK Z07F1 .71 ** TOTAL PARTS SHOP	15.00 4.26 19.26
	* SEGMENT SUBTOTAL	1636.26
06 Grain Pan		
**Replace stair step par CORRECTION Replaced front seal on	ne front seal, nuts, washers	
SHOP LABOR		296.80
	* SEGMENT SUBTOTAL	296.80
7 Discharge Area		
**Replace 4 lower blades rest of top blades **Left motor leaking **Install new head duty	s and 4 seats of upper blades and turn chopper bearing	
CORRECTION Removed and disassemble be worn. Installed new banks. Replaced knives and turne	d left spreader motor. Found shaft to motor. Removed lower chopper knife as needed. Replaced 6 sets of top ed the others.	
SHOP LABOR PARTS SHOP	Total Hours: 6.79 ** TOTAL SHOP LABOR	950.60

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hip Bỹ: Tax #: 2 ax D Qty Description	* Price	.2 Amoun
00002 1 CAS 87519075 00002 2 CAS 87280980	MOTOR, HYD Y06E2 565.00 KIT, KNIFE H04F 67.25	565.0 134.5
00002 2 CAS 87280980	** TOTAL PARTS SHOP	699.5
	* SEGMENT SUBTOTAL	1650.1
3 Grain/ Tailings Augers/ Elevator		
**Replace top conveyor sp **Repair both drive chain	rocket and bearings s	
CORRECTION Disassembled top head on conveyor chain sprocket a bearings. Removed and rep	clean grain elevator. Removed top nd bearings. Replaced sprocket and laced clean grain drive chains.	
SHOP LABOR	Total Hours: 7.37 ** TOTAL SHOP LABOR	1031.8
	* SEGMENT SUBTOTAL	1031.8
<pre>OGrain Tank/ Unloader Systems      **Repair vertical unloade      bearings      **Replace rear spout</pre>	r auger, both floor augers and	
**Repair vertical unloade bearings **Replace rear spout CORRECTION Removed left dual wheels. vertical auger. Found oil vertical auger. Had to retop gearbox. Removed and lube. Installed gearbox a auger and installed lower duals and torqued to spec	Removed lower unload gearbox and had leaked out of upper gearbox in move horizonal unload auger. Removed replaced seals and filled with gear nd horizonal auger. Replaced vertical gearbox, shield and chain. Installed	
**Repair vertical unloade bearings **Replace rear spout CORRECTION Removed left dual wheels. vertical auger. Found oil vertical auger. Had to retop gearbox. Removed and lube. Installed gearbox a auger and installed lower duals and torqued to spec	Removed lower unload gearbox and had leaked out of upper gearbox in move horizonal unload auger. Removed replaced seals and filled with gear nd horizonal auger. Replaced vertical gearbox, shield and chain. Installed ification.	
**Repair vertical unloade bearings **Replace rear spout CORRECTION Removed left dual wheels. vertical auger. Found oil vertical auger. Had to retop gearbox. Removed and lube. Installed gearbox a auger and installed lower duals and torqued to spec	Removed lower unload gearbox and had leaked out of upper gearbox in move horizonal unload auger. Removed replaced seals and filled with gear nd horizonal auger. Replaced vertical gearbox, shield and chain. Installed ification.	

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CASE IH 7120 0 Sold By: 504 PO #: 7120 CM Ship By: Tax #: 20	9 SN: Y9G207247 I REPAIR Date 7/25/22 WORK ORDER 22 14:04:01 PRT: 1	WA01044
Tax D Qty Description	* Price	Amount
bearings, removed and replantabled chain and adjuste	aced both augers and bearings. ed.	
SHOP LABOR	Total Hours: 21.98 ** TOTAL SHOP LABOR	3077.20
PARTS SHOP 000002	CENT V 00 50	161.00
000002 2 CAS 87331115 000002 1 CAS 73344315 000002 1 CAS 188105A1	OIL HYDRA NR02 8.00 SOLENOID X 107.00	8.00 107.00 276.00
	** TOTAL PARTS SHOP	
	* SEGMENT SUBTOTAL	3353.20
10 Belts & Chains		
**Replace both belts on st **Replace cracked cleaning	raw chopper	
CORRECTION	_	
Removed and replaced both system belt and adjusted a	chopper belts. Replaced cleaning s needed.	
SHOP LABOR	Total Hours: 3.16 ** TOTAL SHOP LABOR	442.40
	* SEGMENT SUBTOTAL	442.40
14 Design		
11 Engine		
**Replace top ran cap **Replace air filters and	clean out tubes	
COPPECTION		
installed new air filter.	st rain cap. Cleaned out tubes and	
Page 6 Continued on nex	t page PAY THIS AMOUNT	

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CASE IH 7120

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09 SN: Y9G207247 PO #: 7120 CMI REPAIR Date Tax #: 2022 Sold By: 504 Ship By: 14:04:01 PRT: 12 Qty Description Price Tax Amount Total Hours: 1.28 SHOP LABOR TOTAL SHOP LABOR 179.20 179.20 SEGMENT SUBTOTAL 12 Cooling System \*\*Clean out cooler fins \*\*Replace outer brush
\*\*Replace wiper blade and bearing in blade CORRECTION Replaced outer rotary air screen brush. Drained hydraulic oil and antifreeze. Saved fluids. Removed all panels to remove air to air cooler, radiator and hydraulic cooler. Cleaned up, replaced hydraulic cooler and installed radiator. Installed antifreeze and hydraulic oil and topped off 5 gallon antifreeze and 4 gallon hydraulic oil. Replaced bearing in radiator, wiper blade and adjusted as needed. Total Hours: 17.96
\*\* TOTAL SHOP LABOR SHOP LABOR 2514.40 PARTS SHOP 000002 2 CAS 9824050 2 CAS 9991976 O-RING Z06A2 ORING / #1 Z06A4 \*\* TOTAL PARTS SHOP 2.10 2.80 2517.20 SEGMENT SUBTOTAL 13 Hydrostatic Drive \*\*Replace parking brake pads \*\*Replace 1 broken wheel stud CORRECTION Replaced 2 wheel studs. Drilled and easy outed 3 wheel bolts

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old By: 504 PO #: 7120 CMI RI hip By: Tax #: 2022	JIAIN Date	//25/22 WURK 14:04	ORDER 1:01 PRT: 1	<b>WA01044</b>
ax D Qty Description			Price	Amount
and ran tap in all wheel bolt SHOP LABOR PARTS SHOP	<u></u>	3.16 DTAL SHOP LAE	BOR	442.40
00002 8 CAS 86500688 00002 1 TRN BOLT2 00002 3 CAS 336945 00002 4 CAS 87367550 00002 1 CAS B505501 0000 1 CAS 11066076	NUT, 6MM G BOLTS / PE NUT / FINA BOLT - 22M PENETRATIN RING, SNAP ** TO	Z07G1 HARDWARE Z07F4 Y04H3 A04C Z06H6 DTAL PARTS SF	17.00 17.75 9.40 1.20	.88 2.78 51.00 71.00 9.40 1.20 136.26
		* SEGMENT S	SUBTOTAL	578.66
return parts				
PARTS SHOP 00002 1-CAS 9807617 00002 1-CAS 87605590 00002 1-CAS 87283403	BEARING AS SEAL, RUBB	D16D F02E Z11G3 DTAL PARTS SH	47.75 34.25	-84.25 -47.75 -34.25 -166.25
		* SEGMENT S	SUBTOTAL	-166.25 
Electrical issues  CORRECTION Unload would not swing in and Cleaned several connections. Replaced solenoid and repaired	had line disc Found wire ate d wiring.	connected fau e off at sole	ılts. enoid.	
SHOP LABOR	Total Hours:			207.20
PARTS SHOP 00002 2-CAS 86620026				-9.80
age 8 Continued on next pa	3.G.A.	PAY THIS AMOUNT	•	

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Tax D Qty Description		* Price	Amount
000002 4 ARN SBCR	SHRINK BUT B01 ** TOTAL	F .64 PARTS SHOP	2.56 -7.24
SHOP SUPPLIES 07000* SHOP SUPPLIES			50.00
Thank you for your business!!			
	ψ ,	ECMENIE CUDECEAT	240 00
	· 5	EGMENT SUBTOTAL	249.96
		** SUBTOTAL ** DISCOUNT ** SALES TAX	18975.38 -299.09 1118.84
X	Charge Sale	** SALES TAX	1118.84
Phone: (319)330-3747 Page 9 Last Page		PAY THIS AMOUNT	\$19795.13