



120+ Locations in 19 states, mhc.com

SERVICING DEALERSHIP

OZARK KENWORTH, LLC, DBA

MHC KENWORTH - JOPLIN
 6602 EAST 32ND STREET
 JOPLIN, MO 64804
 1-417-782-7000

REPAIR ORDER INVOICE

Customer Number: 153143	Phone: (417) 451-6162	Invoice Number: R00283700252809
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Tax Status	Terms	P.O.#	Service Date	Invoice Date
EXP	CHARGE	N/A	5/25/2020	6/30/2020



Certified Express Inc
 PO Box 249
 Neosho MO 64850-0249

Serial Number	Unit Number	Make / Model	Year	License Number	Mileage
1XKYDP9X5KJ244616	107	Kenworth/T680	2019		464642

OPERATION 1

COMPLAINT: VEHICLE INSPECTION
 VMRS CODE: 05-999-999-999-06-00
 CORRECTION: INSPECT-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
 COMPLETED CVI INSPECTION

Labor Total -- 25.00

SVC1220-Z200059 COUPON - \$25OFFDOT/CV

1 25.00- 25.00

Parts Total -- 25.00

Total Operation 1 -- .00

OPERATION 2

COMPLAINT: CA FOR POSSIBLE FAILED HEAD GASKET
 VMRS CODE: 01-999-999-999-06-02
 CORRECTION: INSPECT-TOTAL VEHICLE-TOTAL VEHICLE-BURNED, SCORCHED,
 MELTED, BLISTERED
 HAS COMPRESSION IN THE RADIATOR, DRAINED COOLANT AND
 STARTED REMOVING HEAD. REMOVED AIR CLEANER ASSY, INTAKE
 MANIFOLD, ERG COOLER, VALVE COVER, ROCKERS, FUEL LINES, FUEL
 RAIL, INJECTORS, EXHAUST MANIFOLD, FRONT BRACKET, CYLINDER
 HEAD, GASKET IS BLOWN ON #2 CYLINDER, CLEANED THE DECK AND
 CHECK IS 0.005' OUT, ADVISED. ADVISED THE FOREMAN.
 MEASURED LINER PERTRUSION TOOK PICTURES OF BLOCK GASKET AND
 HEAD GOT TRIP AND TOTAL CHART ATTACHED TRIP AND TOTAL
 RECORDER TO CASE MADE WORD DOCUMENT FOR PICTURES AND
 ATTACHED TO CASE ATTACHED LINER HEIGHT MEASUREMENTS TO CASE
 FILLED OUT THE CYLINDER LINER CALCULATOR AND UPDATED TCS
 CASE. REMOVED TRANSMISSION. DISCHARGED A/C, REMOVED
 RADIATOR, SHROUD AND FAN. REINSTALL HEAD TO REMOVE ENGINE
 REMOVED ENGINE FROM CHASSIS. MOVED ENGINE WITH HOIST AND
 POSITIONED IT SO I COULD DRAIN THE OIL, DRAINED OIL AND
 REMOVED OIL PAN, REMOVED OIL MODULE AND COOLANT MODULE,
 REMOVED TURBO AND ALL OTHER MISC, COOLANT PIPING BRACKETS,
 STAND OFFS PLUGS AND HARNESSSES, CLEANED OIL AND COOLANT

CONTINUED

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Customer Copy

MHC250RO (02



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OPERATION 2

MODULES MOUNTING SURFACES, AND INSTALLED THEM WITH NEW GSKTS, TORQUED ALL MOUNTING BOLTS TO SPEC, INSTALLED COOLANT PIPING AND ALL BRACKETS AND STAND OFFS, GOING TO START ON LEFT SIDE OF ENGINE REMOVED ALL PARTS FROM FRONT OF MOTOR AND SWAPPED THEM OVER TO NEW BLOCK, REMOVED ALL PARTS AND COMPONENTS FROM LEFT SIDE OF MOTOR, AC COMPRESSOR, ALTERNATOR, FUEL MODULE, UNIT PUMPS AIR COMPRESSOR AND ALL HARNESSSES, STILL NEED TO REMOVED STARTER, HAD TO GET WITH PARTS FOR THERE ARE SEVERAL SEALS AND GSKTS THAT WE DON'T HAVE IN ORDER TO PUT LEFT SIDE OF MOTOR TOGETHER ALSO HAVE COOLANT LINES COMING THAT BROKE, DID INSTALL HARNESS THAT GOES BEHIND UNIT PUMPS, INSTALLED UNIT PUMPS WITH NEW SEALS AND MOUNTING BOLTS AND TORQUED THEM TO SPEC ALL PARTS ARE ORDERED SUM COMING ON MILLER TONITE AND MILLER TOMORROW REMOVED STARTER AND INSTALLED IT, AIR COMPRESSOR, AC COMPRESSOR, ALTERNATOR AND ECM, ROUTED HARNESSSES AND GOT THEM INTO PLACE, INSTALLED FUEL FILTER MODULE WAITING ON SEALS FOR CCV MODULE AND COOLANT LINES TO BACK OF AIR COMPRESSOR, UNBOXED NEW HEAD AND PLACED NEW HEAD GSKT ONTO NEW BLOCK THERE ARE NO PLACEMENT DOWELS, REMOVED HEAD FROM ORIGINAL ENGINE AND TRIED TO GET DOWELS OUT NO LUCK, GOT WITH PARTS AND ORDERED NEW DOWELS COMING TONITE FROM OUR KC STORE ALSO TALKED TO FOREMAN ABOUT CLUTCH REPLACEMENT, GOT QUOTE TOGETHER FOR CLUTCH AND PILOT BEARING INSTALLED CCV MODULE WITH NEW FILTER AND SEALS, COMPLETED ASSEMBLING LEFT SIDE OF MOTOR, CLEANED OIL PUMP STIFFNER PLATE AND PICK UP TUBES INSTALLED AND TORQUED TO SPEC OIL PUMP AND STIFFENER PLATE MOVED OLD ENGINE AND STARTED PUTING PARTS ON TO NEW HEAD INSTALLED DOWELS INTO DECK OF BLOCK, PARTS HAS NEW CLUTCH ONCE IT IS INSTALLED NEED TO PUT CAGING BOLTS THAT CAME WITH CLUTCH IN CLUTCH INSTALL KIT AT FOREMANS DESK GO GET A DOT PHYSICAL, INSTALLED HEAD AND TORQUED, INSTALLED INJECTORS, PUSHTUBES, ROCKERS, REPLACED EXHAUST ROCKER ON #5, RAN COMPLETE OVERHEAD. ASSEMBLED LEFT SIDE AND INSTALLED EXHAUST MANIFOLD, VALVE COVER BASE. INSTALLED THE TURBO, COOLANT LINES, WIRING, HEAT SHIELDS, FUEL LINES, HAD TO SWAP FLYWHEELS FOR THE 17" CLUTCH, INSTALLED NEW CLUTCH. INSTALLED ENGINE INTO THE CHASSIS, TIGHTENED ALL MOTOR MOUNT BOLTS, HOOKED UP THE FUEL LINE TO THE BACK OF THE HEAD, INSTALLED THE COOLANT LINES/AIR LINES AT THE REAR OF THE ENGINE, INSTALLED THE LOWER RADIATOR HOSE. ADVISED THE FOREMAN. INSTALLED AND HOOKED UP TRANSMISSION AND DRIVELINE, BEGAN INSTALLING BATTERY CABLES TO THE STARTED, THE STARTING THREADS ON THE HOT POST WERE FLAT, CHASED THREADS. FINISHED INSTALLING AND SECURING BATTERY CABLES TO THE STARTER AND ALTERNATOR, BEGAN INSTALLING OIL PICKUP TUBE, WAS NOT UNABLE TO FIND BUT ONE BOLT TO HOLD THE PICKUP TUBE. INSTALLED RADIATOR, HOOKED UP COOLANT AND A/C LINES, THE SILICONE HOSES RUNNING TO THE COOLANT MANIFOLD AT THE RIGHT HEAR OF THE HEAD WILL NEED REPLACED WITH LONGER HOSES, BEGAN ROUTING THE HARNESS AND MAKING CONNECTIONS. SEARCHED FOR OIL SUMP BOLTS, COULD NOT FIND ANYWHERE, GOT WITH PARTS AND FOUND BOLTS THAT WOULD WORK, LOOKED UP TORQUE SPECS AND

CONTINUED

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OPERATION 2

APPLIED LOCKTIGHT 242 TO THREADS AND TORQUED TO 44FTLBS. CLEANED AND INSTALLED OIL PAN, TIED UP WIRING GOIND TO STARTER, HOOKED UP POWER STEERING, REPAIRED COOLANT LEAK ON A DIFFERENT TRUCK. INSTALLED VALVE COVER, AIR CLEANER ASSEMBLY, MADE NEW HOSES FOR COOLANT FITTING CONVERSION RECAL, HOOKED UP EXHAUST AIR TO AIR PIPING AND GOT MOST OF THE WIRING SECURED. STILL NEEDS COOLANT, OIL, AND SOME WIRING BUTTONED UP AT DRIVER SIDE FIREWALL. INSTALLED OIL, NEW A/C DRYER, CHARGED A/C, ADDED COOLANT, UNIT IS LOW ON COOLANT, AND PARTS HAS NONE, BUTTONED UP WIRING, AND PRIMED FUEL SYSTEM. TRUCK WILL NOT CRANK AT ALL, STARTED CHECKING WIRING. READ TECHS STORY AND LOOKED OVER UNIT, DASH IS SHOWING ** ON TRANSMISSION DISPLAY, NOT COMMUNICATING, HOOKED TO DAVIE AND SERVICE RANGER AND TCM IS NOT READING, CHECKED ALL CONNECTIONS AT BATTERIES, FIRE WALL AND TRANS, FOUNT DATA LINK HARNESSSES WERE NOT HOOKED UP CORRECTLY, SWAPPED CONNECTIONS AND CYCLED KEY DISPLAY IS NOW SHOWING N CHECKED ALL FLUIDS AND CRANKED UNIT OVER, PRIMED FUEL SYSTEM AND GOT UNIT RUNNING, TOOK TO WASH BAY AND CLEANED MOTOR AND RAN TO CHECK FOR LEAKS, UNIT IS NOT SHIFTING CORRECTLY BROUGHT IT BACK INTO SHOP AND HOOKED TO SERVICE RANGER AND RAN CLUTCH AND RAIL SERVICE PROCEDURES T/S ACTIVE FAULT 570 AFTER RUNNING CLUTCH AND RAIL PROCEDURES, I DROVE UNIT AROUND LOT AND TRANS SERVICE LAMP IS NOW OUT, REHOOKED TO SERVICE RANGER AND AND FAULT 570 IS NOW INACTIVE CLEARED FAULTS AND SENT UNIT ON ROAD TEST, PLACED CORE ENGINE ON STAND AND REMOVED HEAD AND BOXED IT UP, CLEANED UP BAY

Labor -- 16,002.60
100% Warranty -- 16,002.60
Labor Total -- .00

08880MMM	CLEANER BRAKE	1	7.48	7.48
2176771PE	HEAD GASKET SET,MX-13,	1	340.00	340.00
RX2184939PEX	CYLINDER HEAD, MX-13 E	1	7,031.31	7,031.31
CX2184939PEX	CYLINDER HEAD, MX-13 E	1	2,055.86	2,055.86
1822166PE	BOLT-CYLINDER HEAD M18	24	17.69	424.56
2047414PE	GASKET SET, OIL MODULE	1	16.95	16.95
2047415PE	GASKET SET, OIL COOLER	1	16.41	16.41
2138144PE	GASKET-OIL FILL	1	13.75	13.75
2132485PE	GASKET-PUMP COOLANT	1	11.52	11.52
2106218PE	GASKET-COOLANT PIPE	1	7.74	7.74
2106218PE	GASKET-COOLANT PIPE	1	7.74	7.74
1856834PE	O-RING	1	5.78	5.78
1863266PE	RING-SEALING	2	25.25	50.50
1922081PE	O-RING, 65 X 4.4MM	1	11.51	11.51
1907399PE	GASKET-AIR INTAKE	1	15.42	15.42
2106210PE	GASKET-TURBO CHARGER	1	15.19	15.19
1786758PE	GASKET-TURBOCHARGER	1	3.62	3.62
1858036PE	RING-SEAL 9X16X1.5	1	1.23	1.23
2116602PE	O-RING, 7.4X2	2	3.52	7.04
1960576PE	O-RING 14 X 2	2	3.69	7.38
2127793PE	O-RING, 11.5X2	1	3.60	3.60
1961490PE	O-RING, 12 X 2	1	3.68	3.68

CONTINUED

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Customer Copy

MHC250R0 02

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EXP	CHARGE		N/A		5/25/2020		6/30/2020	

OPERATION 2					
1982774PE	O'RING 25 X 2	1	2.69	2.69	
1857669PE	SET-GASKET.	1	12.05	12.05	
1857669PE	SET-GASKET.	1	12.05	12.05	
1844625PE	RING-SEALING 22.0X13.0	2	1.23	2.46	
1844625PE	RING-SEALING 22.0X13.0	2	1.23	2.46	
1858035PE	RING-SEAL 15X24X1.5	2	1.22	2.44	
1935753PE	O-RING	1	2.50	2.50	
1858036PE	RING-SEAL 9X16X1.5	2	1.23	2.46	
1680226PE	O-RING	1	21.61	21.61	
1924315PE	SEAL	2	14.44	28.88	
1917870PE	GASKET, EXHAUST	1	7.97	7.97	
2120190PE	GASKET-EGR.	1	7.74	7.74	
2035973PE	GASKET-EXHAUST, EGR CO	1	20.98	20.98	
2116602PE	O-RING, 7.4X2	4	3.52	14.08	
1898204PE	RING SEAL	2	1.22	2.44	
1961490PE	O-RING, 12 X 2	1	3.68	3.68	
1664755PE	O-RING UNIT PUMP UPPER	2	5.01	10.02	
1664754PE	O-RING UNIT PUMP MIDDL	2	4.99	9.98	
1871307PE	O-RING INJECTOR	2	6.97	13.94	
1930520PE	PIPE-INJECTION FUEL	2	87.76	175.52	
1895972PE	BOLT-FLANGE TURBOCHARG	4	37.29	149.16	
2112272PE	SENSOR-TEMPERATURE	1	44.68	44.68	
2123109PE	O-RING, M14	1	.66	.66	
0244680PE	RING-COPPER 14.2X19.9X	1	.28	.28	
1960576PE	O'RING 14 X 2	1	3.69	3.69	
1858035PE	RING-SEAL 15X24X1.5	2	1.22	2.44	
1858037PE	RING-USIT 11.4X22X1.5	1	2.60	2.60	
2014171PE	O-RING, 14X2	1	6.24	6.24	
1844625PE	RING-SEALING 22.0X13.0	2	1.23	2.46	
2123260PE	CLAMPING BLOCK, MX-13	1	8.74	8.74	
2118375PE	CLAMPING BLOCK, MX-13	1	8.33	8.33	
1858039PE	SEAL, 13.4X24.0X1.5MM	6	1.12	6.72	
2127793PE	O-RING, 11.5X2	8	3.60	28.80	
1960576PE	O'RING 14 X 2	4	3.69	14.76	
2116602PE	O-RING, 7.4X2	4	3.52	14.08	
1858036PE	RING-SEAL 9X16X1.5	4	1.23	4.92	
2132481PE	O-RING, 26X2.1	2	2.60	5.20	
2134899PE	PIPE-COOLANT, COMPRESS	1	13.73	13.73	
2176887PE	FILTER KIT, OCV MEDIA	1	56.50	56.50	
FREIGHT	CHARGE FREIGHT	1	80.00	80.00	
1608394PE	RING-SEALING	1	7.84	7.84	
V38-6040	FITTING - TEE 3/8 BEAD	1	127.23	127.23	
V38-6042	FITTING TUBE-COOLANT M	2	47.42	94.84	
E08-1000	BEARING-CLUTCH PILOT	1	37.53	37.53	
1630565PE	PIN-CYLINDRICAL	2	2.31	4.62	
CT05512	TIE-CABLE 120LB, 15.25	50	.68	34.00	
371286IMP	TY-RAP WHITE 3/16"X	100	.89	89.00	
2111441PE	GASKET, OIL PAN	1	131.43	131.43	
12622IMP	WASHER M10FLAT	2	.31	.62	
15475IMP	BOLT M10X35	2	.72	1.44	
3164067CUM	SILICONE GREY 5699	1	19.64	19.64	
CT05512	TIE-CABLE 120LB, 15.25	15	.68	10.20	
12621IMP	WASHER M8 FLAT	2	.15	.30	

CONTINUED

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OPERATION 2

12511IMP	M8-1.25 LOCKNUT CL10	2	.44	.88
500010047	OIL 10W30 ROTELLA T5 B	10	25.51	255.10
730392ATC	WASHER-SEALING #6	2	.55	1.10
730393ATC	WASHER-SEALING #8	1	2.85	2.85
730395ATC	WASHER-SEALING #12	1	2.85	2.85
4355H	ATF	2	7.12	14.24
CR2184939PEX	CYLINDER HEAD, MX-13 E	1-	2,055.86	2,055.86
	Parts	--	--	9,648.06
	100% Warranty	--	--	9,648.06
	Parts Total	--	--	.00
	Total Operation 2	--	--	.00

OPERATION 3

COMPLAINT: COOLING SYSTEM INSPECTION
 VMRS CODE: 01-999-999-999-06-02
 CORRECTION: INSPECT-TOTAL VEHICLE-TOTAL VEHICLE-BURNED, SCORCHED,
 MELTED, BLISTERED
 PERFORMED COOLING SYSTEM INSPECTION

	Labor Total	--	30.00
SVC1220-Z201011	COUPON - \$30 OFF COOL	1	30.00-
	Parts Total	--	30.00
	Total Operation 3	--	.00

OPERATION 4

COMPLAINT: HVAC SYSTEM INSPECTION
 VMRS CODE: 01-999-999-999-06-02
 CORRECTION: INSPECT-TOTAL VEHICLE-TOTAL VEHICLE-BURNED, SCORCHED,
 MELTED, BLISTERED
 PERFORMED HVAC INSPECTION

	Labor Total	--	50.00
SVC1220-N20MAYDEC1	COUPON - HVAC INSPECT	1	50.00-
	Parts Total	--	50.00
	Total Operation 4	--	.00

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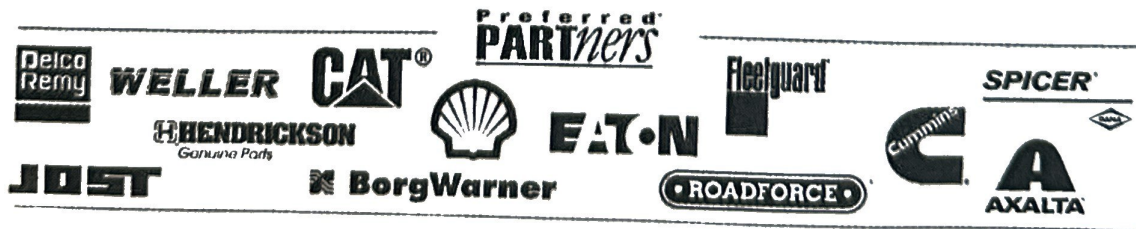
- * MHC IS CERTIFIED FOR CATERPILLAR, CUMMINS AND MX *
- * OVERHAULS/WARRANTY REPAIRS *
- * MHC OFFERS PARTS AND SERVICE FOR ALL MAKES OF TRUCK *

REPAIR ORDER SUMMARY	AMOUNT
Labor Total	16,107.60
Parts Total	9,568.06
Coupons	105.00-
Warranty	25,650.66-
Freight	80.00

Customer Copy

TOTAL DUE .00

REMIT TO:
 P.O. BOX 879269
 KANSAS CITY, MO 64187-9269



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MHC250RO 102